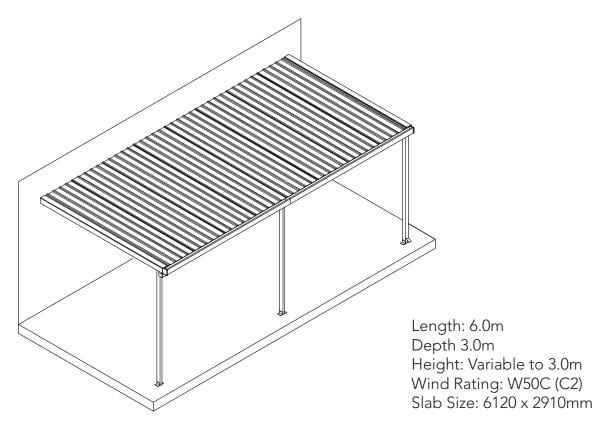


6.00mW x 3.00mD x 3.00mH

AU: 1800 029 70 NZ: 0800 466 444 admin@absco.com.au www.abscosheds.com.au



Building approval:

Local authority approval must be obtained prior to construction. Once you have selected your site, draw a site plan and lodge your application together with a copy of the engineering plans located at the back of these instructions.

Assembly:

The frame is constructed from 80mm x 40mm galvanised steel channel, similar to that used in domestic steel house framing. All sections are cut to exact lengths, with channel ends pre-punched where necessary to simplify assembly. If classic cream color channel is supplied, remove the protective plastic coating after assembly. Channel sections are secured together using 10G x 16mm self drilling tek screws. (Supplied). Roof sheets are secured to the frame using 10G x 16mm self drilling tek screws with neoprene washers (supplied). Barge capping is secured together using 3mm pop rivets (supplied).

Construction:

The patio frame can be easily connected to brick or blockwork, using M10 x 75 dynabolts or coach screws, (not supplied) through the rear beam of the frame. If fixing the frame to existing steel/timber fascia, the fascia to house connection points may require additional strengthening to support the patio frame. Refer to the attached engineered drawings 06205-003-AW02 & 06205-003-AW05 for further details.

If you are attaching the patio frame to materials or structures other than those noted above, you should seek independent engineering advice on how to do so.

Concrete slab or footings

The frame must be secured to a concrete slab or footings, details of which are noted on the attached engineered drawings. Brackets and dynabolts for securing the frame to either a concrete slab or footings are included in this kit.

Model: AWN63



6.00mW x 3.00mD x 3.00mH

COMPONENT PACKING LIST

Check off all components.

		I	FRAME	E PA	СК		
QTY	COMPONENT DESCRIPTION	PART No.	СНК	QTY	COMPONENT DESCRIPTION	PART No.	СНК
6	FRAME SECTION L = 2960mm	C2960		2	FRAME SECTION L = 100mm	C0100	
1	FRAME SECTION L = 200mm	C0200		2	FRAME SECTION L = 2834mm	M2834	
8	FRAME SECTION L = 1470mm	K1470		4	FRAME SECTION L = 650mm	P0650	
3	FRAME SECTION L = 2850mm	C2850		3	FRAME SECTION L = 2870mm	J2870	
3	FRAME SECTION L = 2770mm	C2770		3	FRAME SECTION L = 2810mm	K2810	

FRAME SECTION IDENTIFICATION GUIDE

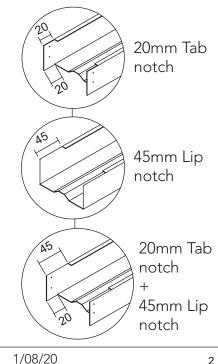
The first letter of the part number is used to identify the notching type. EG. K2940, see below for reference list.

The following digits represent the overall length of the item.

EG. K2940

Part K2940 is a channel that is 2940mm long with a 20mm Tab notch at each end.

- C Straight cut to both ends.
- 20mm Tab notch on one end only J
- 20mm Tab notch on both ends K
- L 45mm Lip notch on one end only
- 45mm Lip notch on both ends Μ
- 20mm Tab notch + 45mm Lip notch Ν
- 20mm Tab notch + 45mm Lip notch on both ends Ρ
- One end: 20mm Tab notch + 45mm Lip notch R
- SPECIAL NOTCHING, not noted above.





6.00mW x 3.00mD x 3.00mH

COMPONENT PACKING LIST

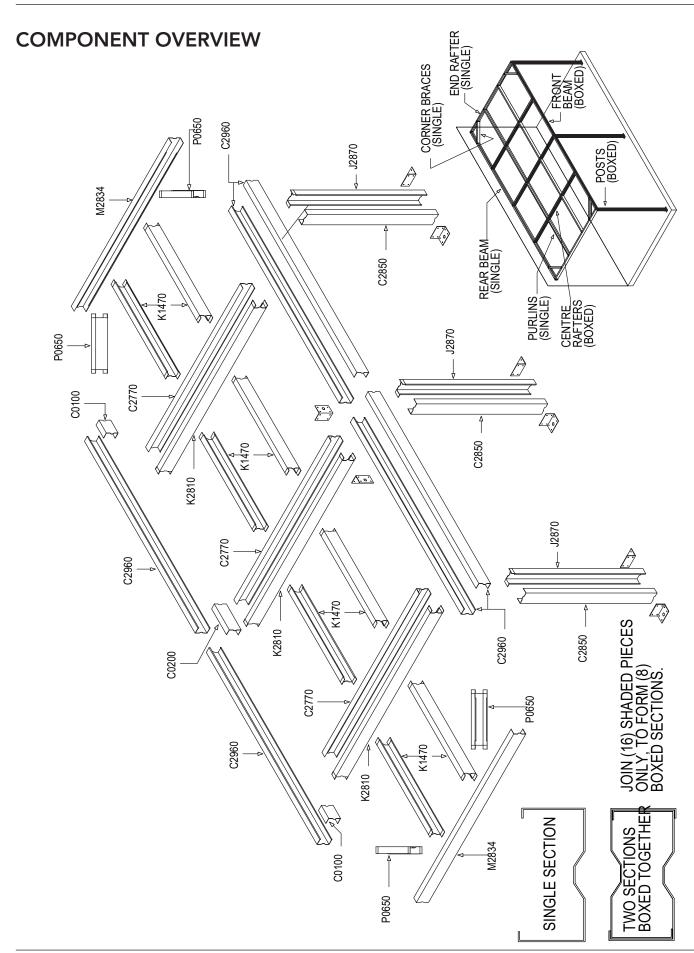
Check off all components.

	01	IEET A	ND 4		TOCODIEC		
	51	HEET A	ND A	ACCI	ESSORIES		
QTY	COMPONENT DESCRIPTION	PART No.	СНК	QTY	COMPONENT DESCRIPTION	PART No.	СНК
8	STEEL SHEET 2930 x 773mm	293		1	10G x 16mm WAFER HD TEK SCREWS PACK QTY 300	FAST014 PACK17	
1	NEOPRENE WASHER PACK QTY 135	FAST043 PACK23		1	PHILLIPS HEAD DRIVER BIT	FAST038	
1	3mm POP RIVET PACK QTY 100	FAST009 PACK13		4	M10 DYNABOLTS	FAST015	
4	MULTIPURPOSE BRACKET (MPB)	BKT17		2	40x40 FASCIA CONNECTION ANGLES	ZACO128	
		GUT	ΓER	AND	TRIM		
QTY	COMPONENT DESCRIPTION	PART No.	снк	QTY	COMPONENT DESCRIPTION	PART No.	СНК
2	BARGE CAPPING L=2930mm	TR07		2	FASCIA BOARD L=2970mm	TR03	
2	GUTTER L=3030mm	TR22		2	GUTTER STOP END	TR25	
1	DOWNPIPE 50MM DIA. L = 2900mm	RWG15		1	DOWN PIPE STRAP L= 450mm		
8	GUTTER BRACKET			1	DOWNPIPE DROP	RWG17	
2	FASCIA CONNECTION ANGLE			1	PVC DOWNPIPE 45 DEGREE END	RWG01	
1	FASCIA SPLICE (JOINER) PLATE	TR24		6	FASCIA CONNECTION BRACKET	RWG05	

^{*}Note: some lengths may be supplied slightly longer. Simply cut back to required length or notch and overlap ends where possible.



6.00mW x 3.00mD x 3.00mH





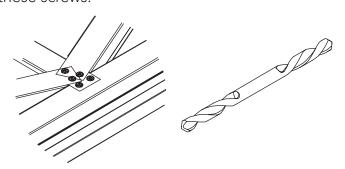
6.00mW x 3.00mD x 3.00mH

Guide for Connecting Frame Sections

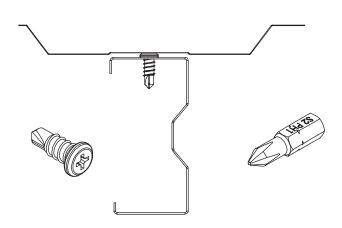
Absco sheds' frame assemblies are supplied with 10-16x16 self drilling wafer head phillips drive tek screws

The wafer head minimises distortion to the sheet cladding once it is fitted to the frame

Ensure that driver bits used to fasten these screws is phillips drive, as similar alternatives (EG. Pozi drive) increases the risk of stripping the head of these screws.

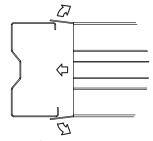


Absco sheds' frame sections are manufactured from light gauge steel, enabling for the notched ends or lengths of one frame section to be spread over the sides of another frame section, boxed frame section or H-section.



Some holes are pre-punched in Absco sheds' frame sections, however the wide range of positions that most fasteners are required for means that the remainder have to be drilled as per the connection being made

A 3mm drill bit is supplied for pre-drilling holes where self drilling screws may be more difficult to establish holes with (EG. Fitment of purlin brackets).



Some connections are designed to fasten more than two parts together. Connections may also not feature a defined alignment or physical stop.

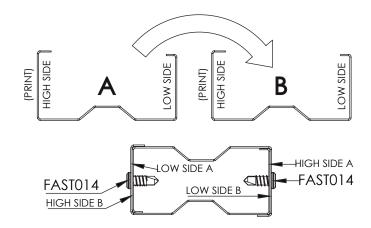
For these reasons, focus on arranging all parts of a frame assembly or subassembly together (to the overall sizes and check measurements nominated) using minimal screws. This allows for easier adjustment to various connections which may be necessary to achieve the overall dimensions and check measurements that are nominated.

Fit the remaining screws once the frame assembly or subassembly is assembled as per the overall dimensions and check measurements that are nominated

Boxing Frame Sections

Absco sheds' frame sections are designed to nest into one another to create boxed frame sections Boxed frame sections are only required in some parts of the entire frame assembly

Boxed frame sections are fastened together using the fast014 tek screws supplied at 300mm centres (unless otherwise stated) along the length of each boxed frame section.





6.00mW x 3.00mD x 3.00mH

Before you commence:

Read these instructions carefully and fully so that an understanding of the steps involved in construction is obtained. Do this with constant reference to the engineering drawings provided.

Measure and check off all the components prior to commencement. If a discrepancy is discovered, contact Absco immediately for assistance.

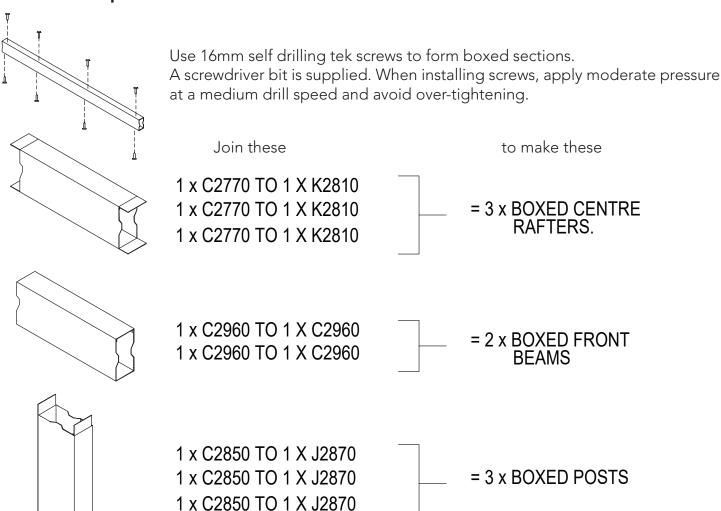
Caution:

Some items may have sharp edges and it is advisable to wear protective gloves when handling them. Care must also be taken to avoid eye injury when drilling holes. Please wear safety glasses.

Tools required:

Tools required include electric or cordless drill, 10mm masonry drill bit, small shifting spanner, tape measure, string line, ladder, steel clamps.

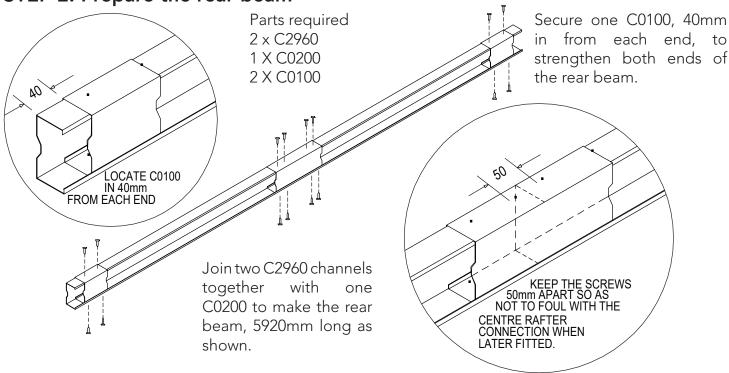
STEP 1. Prepare boxed channel sections





6.00mW x 3.00mD x 3.00mH

STEP 2. Prepare the rear beam

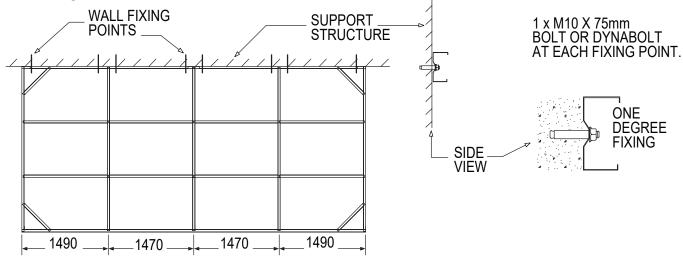


The roof frame is to be fully assembled on the ground, then lifted into place. Therefore, all wall and slab fixing points should be pre-drilled in readiness for this procedure. Mark the ends of the rear beam left & right, to ensure it is positioned correctly when assembling the frame.

The recommended minimum roof slope is one degree. This this represents a fall from the rear to the front of the awning of 50mm.

Drill 12mm holes in the rear beam as shown below. The holes should be about 150mm either side of each rafter. Position the rear beam to the desired wall height. Mark wall hole locations and drill 10mm holes to suit bolts/dynabolts.

When selecting the wall height, remember that the front of the awning will be 50mm lower than the rear wall height.

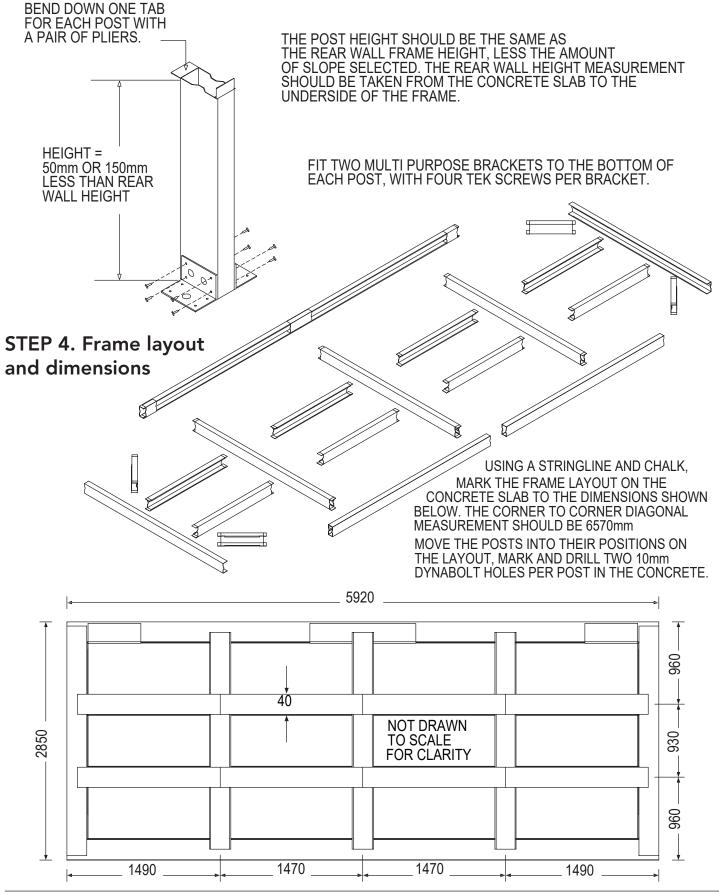


Model: AWN63



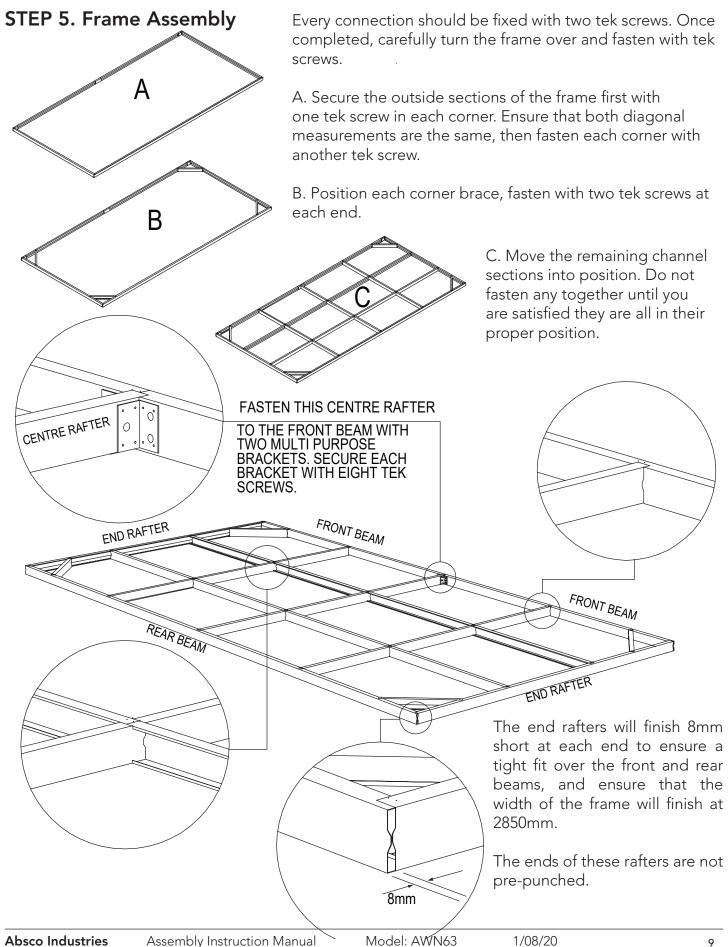
6.00mW x 3.00mD x 3.00mH

STEP 3. Prepare the posts





6.00mW x 3.00mD x 3.00mH





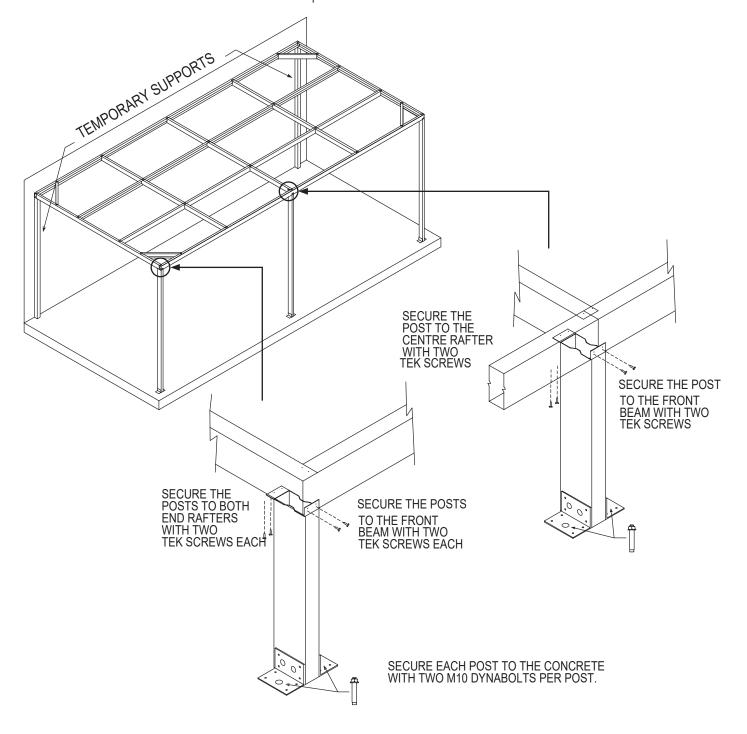
6.00mW x 3.00mD x 3.00mH

STEP 6. Frame Installation

Move the posts to their correct positions and secure to the concrete with two dynabolts per post.

In preparation to move the roof frame into position, you may need the assistance of one or more persons. Alternatively, if you have any materials (timber, steel) that can be used as temporary rear supports to rest the frame on as shown below, it will make this procedure much easier.

Lift the frame into position, and clamp the frame to each post while the frame is secured to the previously drilled rear wall. Secure the frame to the posts as shown below.



Absco Industries

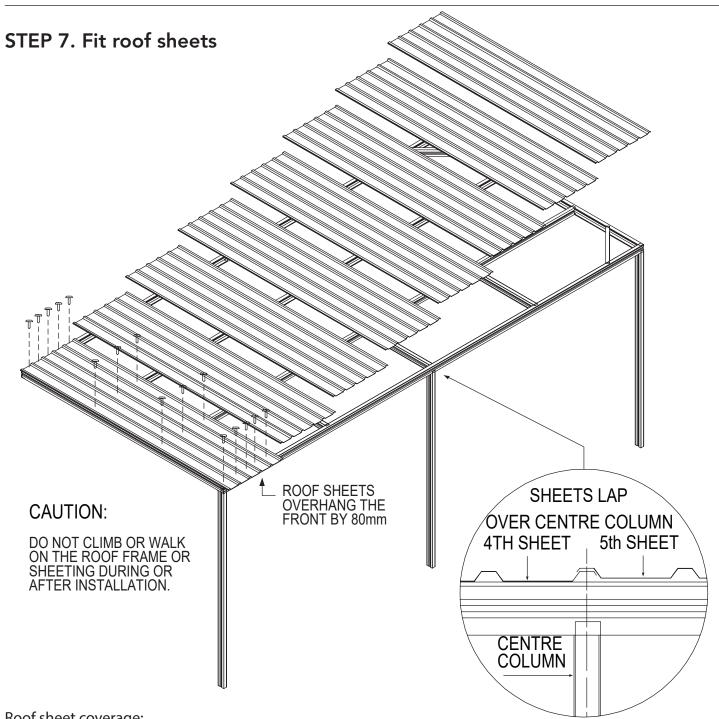
Assembly Instruction Manual

Model: AWN63

10



6.00mW x 3.00mD x 3.00mH



Roof sheet coverage:

8 Sheets = 5950mm overall coverage, 30mm longer than the roof frame. Rather than trimming this extra 30mm of sheeting, each sheet can be "squeezed" in width by 4mm to "soak up" the excess coverage. You can check your progress after fixing four sheets. The centre of the last rib of the fourth sheet should meet with the centre line of the roof frame.

Installation procedure:

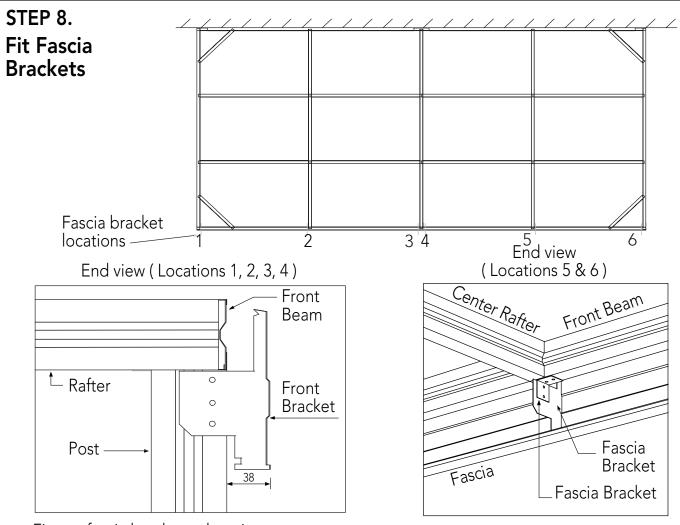
Roof sheets are fitted by working from a ladder underneath the awning, starting at one end, fixing one sheet at a time, working towards the other end.

Use one screw with neo washer at every pan to front and rear channels

Use one screw with neo washer at every second pan to intermediate channels



6.00mW x 3.00mD x 3.00mH

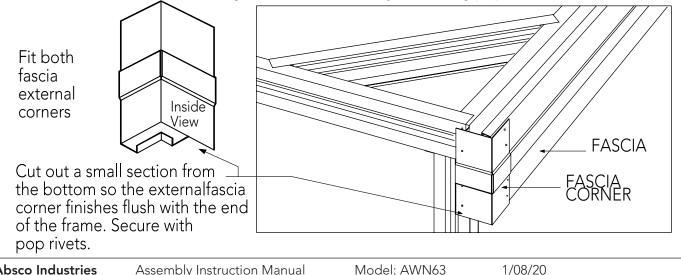


Fit one fascia bracket at locations 1, 2, 3 and 4 with three screws each as shown. Use a stringline for accuracy.

STEP 9. Fit Fascia

For accuracy, complete this step after the fascia is fitted in place. Fit one fascia bracket at location 5 & 6. Secure the fascia angle to the front beam and to the fascia bracket as shown with four screws.

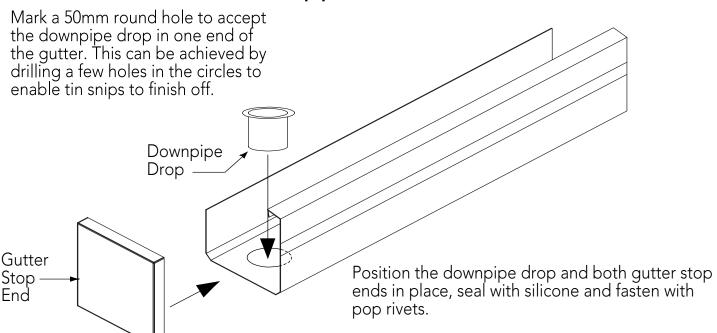
Slide the fascia over one bracket, then slide back over the other bracket. Join the two fascia sections together with the fascia joiner using pop rivets.

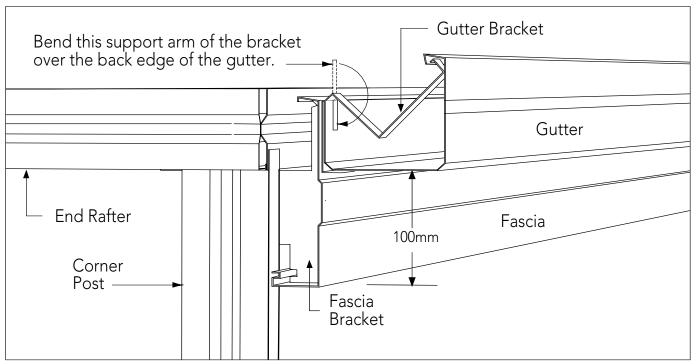




6.00mW x 3.00mD x 3.00mH

STEP 10. Fit Gutter and Downpipe





Mark a line 100mm up from the bottom of the fascia. This line represents the bottom of the gutter brackets. Allow a fall of 10mm towards the downpipe.

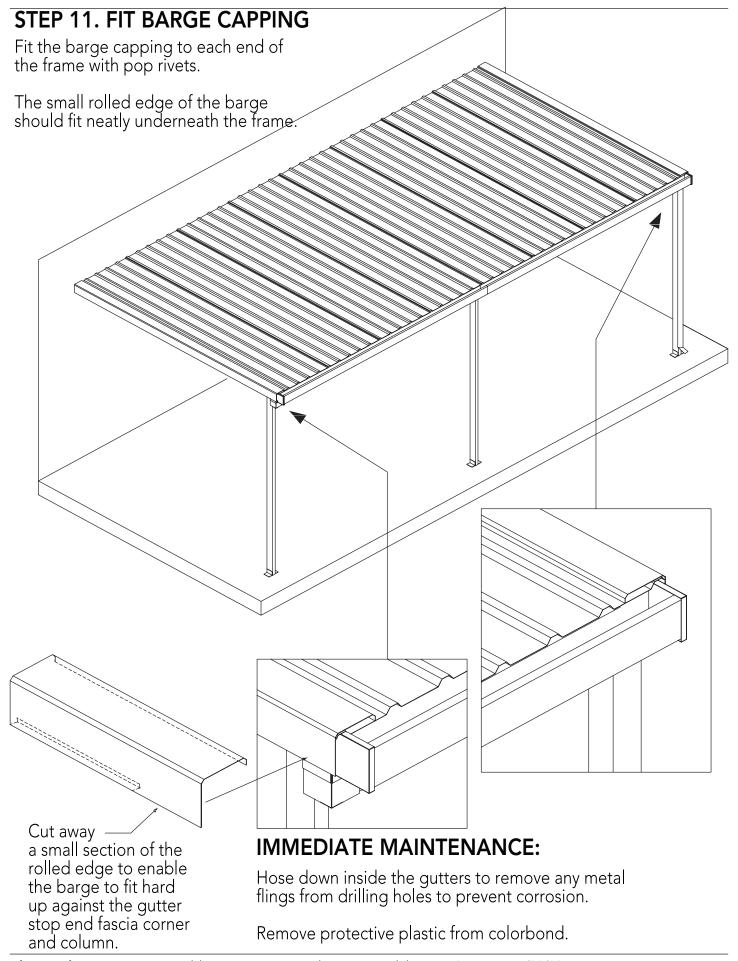
Fix gutter brackets to fascia at approximately 950mm centers with two rivets each.

Position gutter on to brackets. Push the top of each bracket into the outer roll of the gutter, and bend the small support arm over the back edge of the gutter. Secure the brackets to the gutter through the bottom of each bracket with one rivet each.

Fix the downpipe to the downpipe drop with rivets. Bend the downpipe strap to suit, and fix to the bottom of the downpipe with rivets. Fix the downpipe strap to each side of the post so the downpipe is parallel to the post. fix the 45 degree end to the bottom of the downpipe in the desired direction.



6.00mW x 3.00mD x 3.00mH

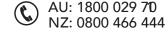




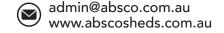
6.00mW x 3.00mD x 3.00mH

Absco Sheds Storage Guidelines

- Absco Sheds are designed to be weatherproof for normal weather conditions. In the event of extreme
 weather conditions such as heavy rain, combined with high wind gusts, the ridge capping, sheeting joins,
 screw fixings etc., may exhibit minor deformations which may allow some water entry. These areas should be
 checked regularly to ensure that maximum strength and protection is maintained.
- Other weather conditions such as extreme heat and extreme cold, moist or dry air can influence the effects of concrete floor moisture and/or condensation on the underside of the roof sheets.
- Absco Sheds and storage units are primarily used for storage of garden equipment such as lawnmowers, wheelbarrows, garden tools etc. Storage items that might be adversely affected by any of the above conditions may require additional protection such as being sealed or covered by plastic sheets and/or stacked above the concrete floor on timber slats.
- Waterproof sealants may be used to offer further protection where required around joins and screw fixings, as can rubber door seals and other products which are available from most hardware outlets.
- Placement of waterproof sealants (silicone) between the base of the shed and concrete slab is not recommended, as this process can have a reverse effect, preventing excess water from escaping, resulting with water accumulating and being trapped inside the shed.
- Absco accepts no responsibility for water entry, floor moisture, condensation or the condition of the Contents inside your Absco steel building arising from any of the pre-mentioned weather conditions.



Model: AWN63





6.00mW x 3.00mD x 3.00mH

Australia Product Warranty Against Defects

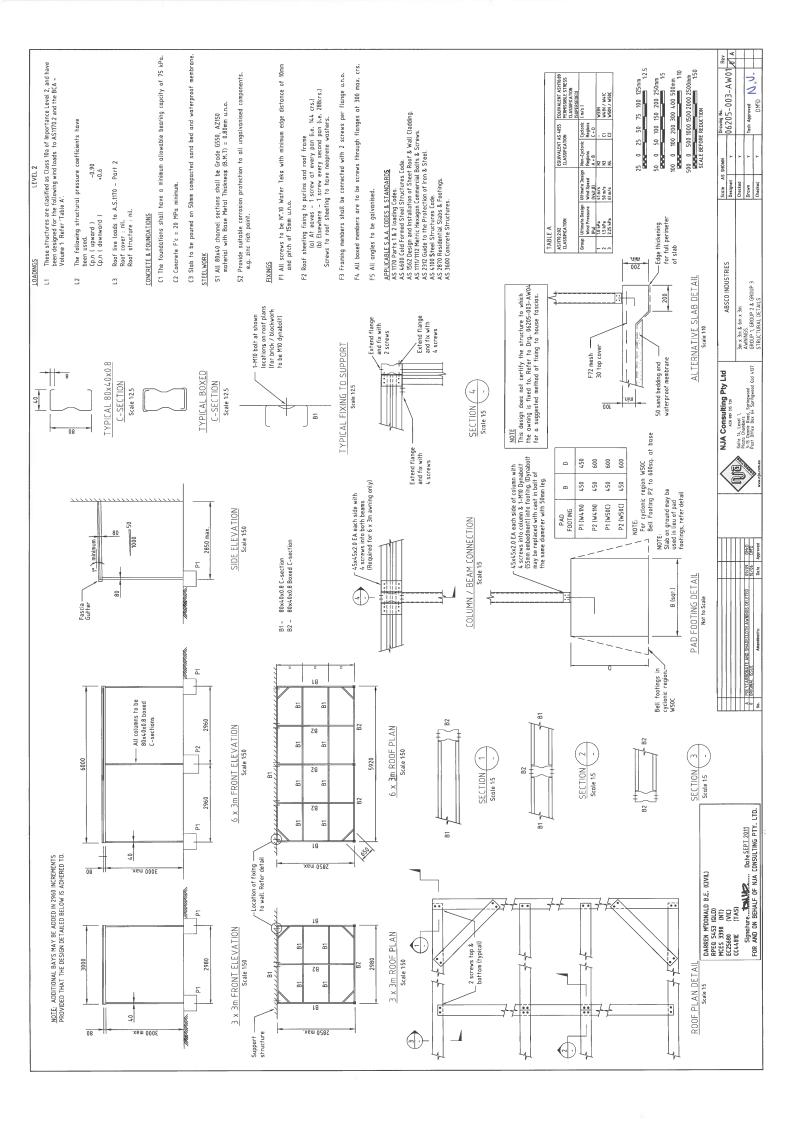
- Absco Sheds, including garden sheds, garden beds, aviaries, storage units, garages, awnings and carports are made using high quality Australian made steel.
- We are pleased to advise we warrant that the steel coating will not rust, crack, flake peel or blister for 20 years from date of purchase, when installed within Australia.
- This warranty does not apply to surface deterioration of panels caused by 'Swarf" (Tiny particles of steel debris left from cutting, grinding or drilling operations) that has not been removed after building construction, or as a result of contact with damp soil, chemicals, fertilisers or other corrosive substances.
- This warranty covers any Absco product used for normal domestic use and installed in accordance with the installation instructions.
- The warranty does NOT cover Damage caused by storms, wind, rain snow or poor foundations.
- This warranty does NOT cover ABSCO products installed in severe coastal, industrial or other highly corrosive environments. The warranty does not cover fasteners (screws, nuts, bolts, rivets, hasps or sliding padbolts).
- The warranty is limited to replacement and delivery of components and does not include any labour or installation costs. The benefits given by the warranty are in addition to your other rights and remedies under a law in relation to the goods or services to which the warranty relates.
- The warranty applies to the exclusion of all other representations, guarantees or warranties express or implied, our goods come with guarantees that cannot be excluded under the Australian consumer law and is not transferable. You are entitled to a replacement or refund for a major failure and for compensation for any other foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of an acceptable quality and the failure does not amount to a major failure. For further information go to http://www.consumerlaw.gov.au
- Please retain a proof of purchase (sales docket or invoice) or register your warranty within 30 days of purchase here: http://abscosheds.com.au/warranty-details/
- In the unlikely event a warranty claim is made, it must be supported by photographic evidence and details of the defect, including component part numbers, together with proof of purchase documentation (or on-line registration of purchase) and forwarded to the address below. Upon receipt of the warranty claim, the Customer Service Manager will contact you within three business days to advise you of the assessment outcome of the claim, which may include your expenses incurred in making the claim.

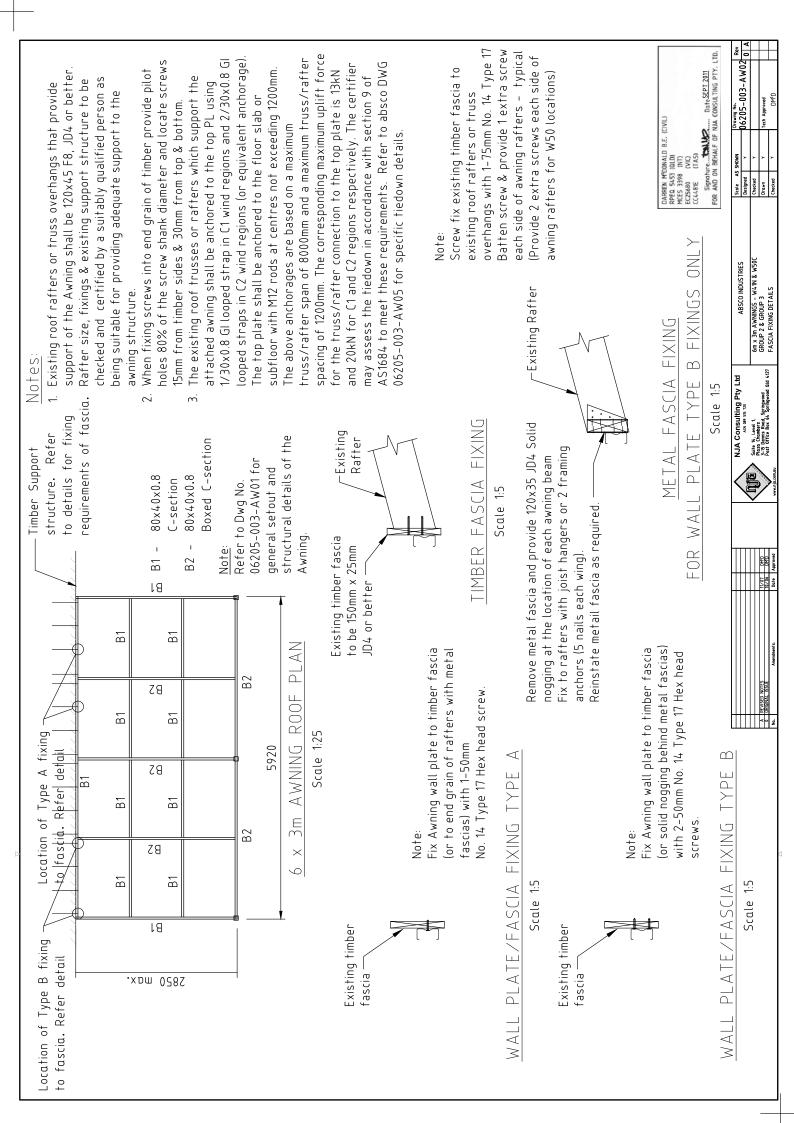
THE CUSTOMER SERVICE MANAGER, ABSCO INDUSTRIES, PO BOX 119 ACACIA RIDGE QLD AUSTRALIA 4110

PHONE: 1800 029 701 FAX: 07 3344 1191 EMAIL: warranty@absco.com.au

Issued 01 January 2018

Absco Industries Assembly Instruction Manual Model: AWN63 1/08/20 16





UPLIFT CAPACITY OF RAFTER AND TRUSS TIE-DOWN CONNECTIONS

UPLIFT CAPACITY OF RAFTER AND TRUSS TIE-	DOWN CONNECTIONS	1
Position of tie-down connection	ĕ	_
	mper	13
Rafters/trusses to wall frame or floor frame	32 33 34 3D4 3D5 3D6	2
(b) Framing anchor as per table,	No. of anchors	
nalisto each	1 4,9 3.5 2.5 3.5 2.9	2.2
	2 8.3 5.9 4.2 5.9 4.9	3.7
(5)	No. of straps with 2/2.8 dia nails each	each
30 x 0.8 mm G.I. Strap as per table	83 50 42 50 40	2.2
	of straps with 3/2.8 dia nails	cach
	1 6.5 4.7 3.3 4.7 3.8	2.9
	2 12 8.4 5.9 8.4 6.9	5.2
Bodiston of Sta. down connection	ĕ	1,
# # # # # # # # # # # # # # # # # # #	Unseasoned Seasoned timber timber	
Rafters/trusses to wall frame or floor frame	32 33 34 3D4 3D5 3D6	9DF
(e) 30 × 0.8 mm G.l.	No. of looped straps	
Looped strap		L
	1 13 13 13 13 13	13
Nalls required each and of looped strap:		L
4/2.8 mm Ø for J3 & JD4 5/2.8 mm Ø for J4, JD5 and JD6	2 25 25 25 25 25	25
000	M10 16 14 10 10 7	2
Cup-head boir as per table	M12 20 16 12 12 9	7
	NOTE: Min. roof batten size— 1 For M10 cup-head bolt:	
	Up to F7: 35 \times 70, F8 and better: 38 \times 50.	
→	2 For M12 cup-head bolt: Min. 38 × 75 F8.	
(g) Bolt as pertable	No. of bolts	1
PFC	M10 18 18 15 12	9.0
1	M12 27 27 26 20 16	12
Top plate	M16 50 50 46 35 28	21
	2/M10 36 36 36 30 24	=
Where boils are connected to top plates, the top plate shall be designed for uplift.	2/M12 54 54 52 40 32	24
(h) MS plate: 25 mm max. 75 x 10 mm for M10	No. of boits	
75 x 12 mm for M12	2/M10 36 36 36 30 24	==
Bolt as per table	2/M12 54 54 52 40 32	25
and the second s		-

DARREN M*DONALD B.E. (CIVIL) RPEG 5453 (4LD) MCES 3398 (NT) ECZ5680 (VIC) CC4481E (TAS)

UPLIFT CAPACITY OF RAFIER TIE-DOWN CONNECTIONS

Position of tie-down connection		Unser	Unseasoned	Uplift capacity (kN)	Ses	y (kN) Seasoned		
lafters to beams, lintels, verandah beams	-	J2 J3		34	M	JD4 JD5 JD6	305	
(8)	No. of framing anchors	ning	ncho	r				
	-	6.9	3.5	2.5	3.5	2.9	2.2	
Framing anchors — as noted, 4 nails	2 8	8.3	5.9	4.2	5.9	4.9	3.7	
each end of each	4	99	=	6.7	=	9.1	7.0	
(a)	No. of straps	S.						
	-	8.3	5.9	4.2	5.9	4.9	3.7	
action mm Gil. strap as per lable. 412.8 mm Ø nalts each end	2	91	=	7.9	=	9.1	7.0	
(c) 730 × 0.8 mm G.1. 1550 mm (copped strap as par table	No. of straps	aps						
	-	13	13	13	13	13	13	
7.7 Nails feedings by each and of looped stree: 97.8 mm of fee 12.4 4.2 mm of fee 13.104 4.2 mm of fee 14.105, UD6	7	52	23	22	23	53	23	
(d) 30 × 0.8 mm G.I.	No. of bolts	12 2	7	2	2	7.0	5.0	
42.8 mm C reals								
M10 cup-head both adjacent or through rafter	Min. roof batten size Up to F7: 35 x 70 F8 and better: 38	. roof betten size- Up to F7: 35 × 70 F8 and better: 38	en sl 35 x tter.	_ ×	22			
(g) 60 × 10 mm Ø coach screws —	Coach screw		or bolts	n N				
1	12 mm dia coach screw	=	7.9	5.2	9.9	5.4	3.8	
	M10 bolt	99	18	80	15	12	9.0	
One M12 or M10 bolt, or 12 mm 90 cosech screw (75 mm min, penetration into roof beam) as per table	M12 bolt	27	27	26	8	22	12	1

Manifest of all desires assessed in			1				
LOSITION OF TREGOWN CONNECTION		Unsea	soned 1	imber	Sens	Unseasoned timber Seasoned timber	mber
Studs to plates		32	J3	14	JD4	32 J3 J4 JD4 JD5 JD6	3D6
4	Bolt						
Bolts as per table	M10	90	99	88	13	15	0.6
- M	MIZ	27	72	56	20	91	13
	MI6	90	20	46	35	78	21

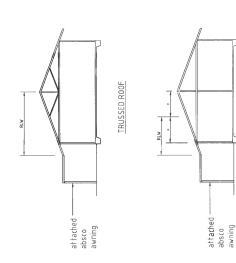
Uplift capacity (kN)

- NOTES:

 1. Rafters and trusses shall be anchored to the top plate or directly to slab or subfloor as per the attached details to meet the design uplift force nominated in table 1.

 2. It is not possible to cover all of the possible suitable fiedown methods and combinations. Where any doubt exists as to the suitablity of the existing or proposed fiedown the certifier shall refer specifically to section 9 of ASY64 to assess the adequacy of the tiedowns to meet the upliff forces in table 1.

TABLE 1 - NET UPLIFT FORCE - ON RAFTERS / TRUSSES ANCHORED TO TOP PLATE WITH ATTACHED ABSCO AWNING.	UPLIFT FORCE (kN)	WIND CLASSIFICATION	C1 C2	TILE ROOF SHEET ROOF TILE ROOF SHEET ROOF	7'. 8'9 8'7 6'7	5.0 5.7 8.1 8.9	6.5 7.6 10.7 11.8	8.0 9.5 13 15	8.8 10.4 15 18	11.1 13 18 20
AFTERS / TRUSSES ANCHORED		WII	N2/N3	SHEET ROOF	3.8	6.3	5.5	6.7	7.3	9.1
1 - NET UPLIFT FORCE - ON R.	DAFTED		- LAGS	SPACING TILE ROOF	900 3.2	1200 3.6	5'7 006	1200 5.3	900 5.7	1200 7.0
TABLE	DOOF LOAD	מבושבו	(DIVI)	(KLW)	41.00	000	0000	2000	0027	4200



ROOF WITH RAFTERS

ROOF LOAD WIDTH (RLW)

L	`	1	V	/	_		5
						DMD	Date Approved
						11/07	Date
						ISSUE	Amendments

	ABS
NJA Consulting Pty Ltd	Suite 14, Level 1, Plaza Chambers 3-15 Dennis Road, Springwood Post Office Box 64 Springwood Qld 4127

			ABSCO AWNII
2			
salitility riy Eta			rs oad, Springwood
2	220		-E
₽	215		S
Š	022 515 690 1	1	5.5

SHOTSHOW ODSAN	Scale AS SHOWN	SHOWN	Drawing No.	Rev
ADSCO MADOS LAIES	Designed	>	0 < 0 W A - 2 0 0 - < 0 2 0 0	0
	Checked	٨		
ABSCO AWNINGS	Drawn	٨	Tech Approved	
REQUIRED TIEDOWN OF EXISTING RAFTERS / TRUSSES	Checked	٨	DM'D	