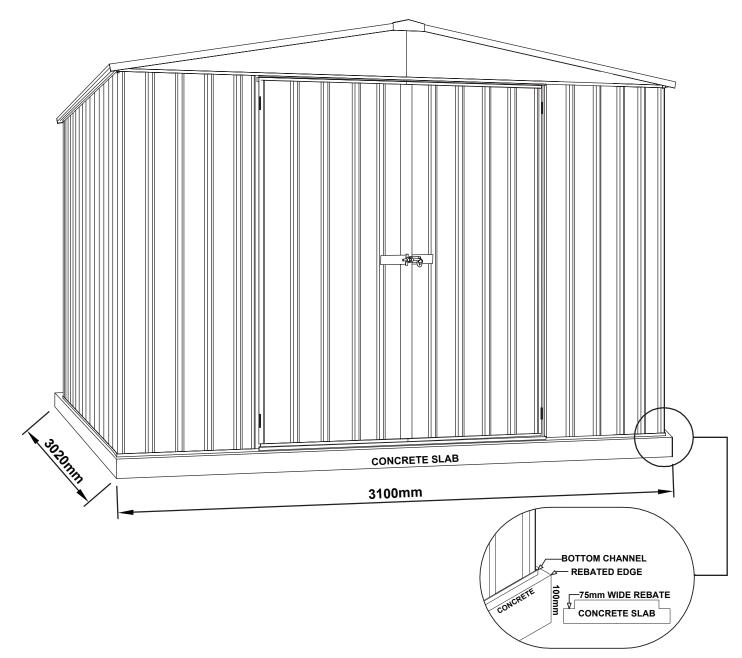


3.00mW x 2.92mD x 2.30mH

AU: 1800 029 701 NZ: 0800 466 444 admin@absco.com.au www.abscosheds.com.au



For construction in non-cyclonic areas

Wind rating: N2 as per AS4055-2012.

If you require a higher wind rating please contact

us: admin@absco.com.au or 1800 029 701





When laying concrete slab, ensure there is a rebated edge 25mm deep around the perimeter. This will help water egress from the base of the shed.

LEAVE A REVIEW

Tell us about your experience and receive a \$20 Coles Gift Card.
Visit www.abscosheds.com.au/review

Model: 30292HK



3.00mW x 2.92mD x 2.30mH

GENERAL INSTRUCTIONS

- Before commencing any assembly, read through these instructions in detail to gain a thorough understanding of assembly methods and associated details.
- Unpack the carton and carefully identify and check off all the parts against the parts described and illustrated on "COMPONENTS PACKING LIST" pages.
- Local authority approval must be obtained prior to construction of the shed. Once you have selected your site you will need to lodge a site plan to your local council.

SITE PREPARATION

- The site for the shed must be level. An uneven surface may result in misalignment of parts.
- The shed shall be erected on top of a reinforced concrete slab and anchored down appropriately illustrated on "FINAL CONSTRUCTION" page. If using a rebated slab ensure that all frame uprights are trimmed 25mm.

TOOLS REQUIRED



SAFETY NOTES

- Some parts may have sharp edges. It is advisable to wear gloves when handling these items and safety glasses if drilling holes. Sensible shoes are highly recommended.
- Do not erect your shed in windy conditions.
- It is highly recommended to erect the shed with two or more people.

RECOMMENDED











2

Absco Industries Assembly Instruction Manual Model: 30292HK 17/03/21 1.2



3.00mW x 2.92mD x 2.30mH

COMPONENT PACKING LIST

Check off all components.

MAIN PACK CARTON (PACK 1 OF 2)							
QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
2	STEEL SHEET 2034mm X 773mm	H30		1	STEEL SHEET 1974mm X 773mm	F	
6	STEEL SHEET 2034mm X 773mm	H31		1	STEEL SHEET 1974mm X 773mm	E	
2	STEEL SHEET 1546mm X 773mm	44L		2	GABLES R/H&L/H L=1475mm	16R 16L	
2	STEEL SHEET 1546mm X 773mm	44R		2	BRACE L: 393mm	13A	
4	STEEL SHEET 1546mm X 773mm	45A		1	RIDGE BEAM JOINER L: 450mm (17.7")	ZARSP	
2	STEEL SHEET 2034mm X 711mm	H34		1	RIDGE BEAM L = 1521mm	97AL	
4	STEEL SHEET 2034mm X 731mm	HRC		1	RIDGE BEAM L = 1521mm	97AR	



3.00mW x 2.92mD x 2.30mH

COMPONENT PACKING LIST

CHANNEL SET							
QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	СНЕСК
1	CHANNEL L = 1496.5mm	77AL		1	CHANNEL L = 1496.5mm	77AR	
1	CHANNEL L = 1496.5mm	55CL		1	CHANNEL L = 1496.5mm	55CR	
1	CHANNEL L = 1496.5mm	77BL		1	CHANNEL L = 1496.5mm	77BR	
2	CHANNEL L = 1496.5mm	78AL		2	CHANNEL L = 1496.5mm	78AR	
1	CHANNEL L = 1496.5mm	81BL		1	CHANNEL L = 1496.5mm	81BR	
2	CHANNEL L = 1496.5mm	81AL		2	CHANNEL L = 1496.5mm	81AR	
2	CHANNEL L = 1459.5mm	59AL		2	CHANNEL L = 1459.5mm	59AR	
2	CHANNEL L = 1459.5mm	81GL		2	CHANNEL L = 1459.5mm	81GR	
4	CHANNEL L = 773mm	58C		1	CHANNEL L = 1568mm	79A	
2	CHANNEL WITH HINGES L = 1974mm	HC1		1	CHANNEL L = 1974mm	HC2	

1.2



3.00mW x 2.92mD x 2.30mH

COMPONENT PACKING LIST

CHANNEL SET (CONTINUED)							
QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
1	JAMB L= 1568mm	90A		1	JAMB L= 1974mm	HJ3	
4	JAMB L= 1120mm	91A		4	LIP TRIM L= 1546mm	87B	
2	JAMB L= 2034mm	HJ1					
FITTINGS & ACCESSORIES PACKET CONTENTS							
1	DOUBLE DOOR KI (DETAILED BELOV			1	ASSEMBLY INSTRUCTIONS		
2	CAP GABLE L: 170mm	14A		10	HEX HD TEK SCREW W/ NEO WASHER 10-16x16mm	FAST033	
2	DOOR STRAP L: 165mm	12A		12	CHANNEL JOINER L= 200mm (7.9")	CSJ	
	T	KDBL - D	OUBLE [OOR	FITTINGS PACK		
3	DOOR	FAST006		2	DOOR PADBOLT HASP	FAST007	
1	3mm DRILL BIT	DRILL		1	PHILLIPS DRIVER BIT	FAST038	
1	SELF TAPPING SC PACKET CONTAINII			1	PACK12P SCREW PACK 12		
PACK12P - SCREW PACK 12							
8	3/16 ROUND HEAD BOLTS & NYLOCK NUTS			12	3.2 x 8mm BLIND POP RIVETS		
12	3/16 COUNTERS SCREWS & NU						

1.2

5



3.00mW x 2.92mD x 2.30mH

COMPONENT PACKING LIST

HIGH FRONT FRAME PACK (PACK 2 OF 2)							
QTY	COMPONENT DESCRIPTION	PART No.	CHECK	QTY	COMPONENT DESCRIPTION	PART No.	CHECK
2	CHANNEL L = 2300mm	C2300		10	CHANNEL L = 285mm	K0285	
2	CHANNEL L = 2070mm	N2070		2	CHANNEL L = 240mm	C0240	
2	CHANNEL L = 2034mm	C2034		2	CHANNEL L = 100mm	C0100	
2	₹	M1484		1	HIGH-FRONT FRA FITTINGS PAC (SEE BELOW)	K	
	HIGH-	FRONT F	RAME FIT	TINGS	PACK CONTENTS		
10		URPOSE IT MPB		1	SMALL TRIANGUL PLATE	.AR	
6		Omm ABOLTS		150	SELF DRIL 16mm TI SCREW	EK	
1	RIDGE PLATES	RBP		1	SELF TAPPING S PACKET CONTAIN		

17/03/21



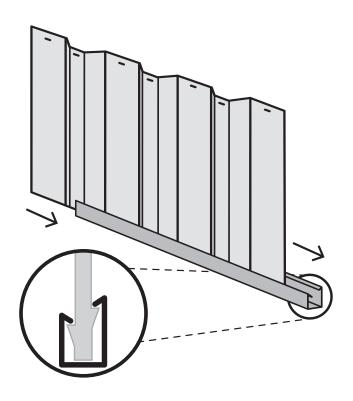
3.00mW x 2.92mD x 2.30mH

SNAPTITE ASSEMBLY GUIDE

The Snaptite Assembly System locks end channels to all roof and wall sheets without the need for tools and fasteners.

To assemble each panel, the perimeter channels are secured to the top and bottom of each panel. Gently tap the channel over the SNAPTITE lugs on the sheet, working along the sheet.

Each perimeter channel must finish flush with the edges of the sheets. Simply tap the channel along the sheets until each end is neatly flush. If you need to remove channels from the panels, slide it off from the side.





Channel locks the shed panel into position without the need for screws!

FASTENING SYMBOLS



Secure channel to sheeting by SNAPTiTE fastening method.



Join components together with one screw at this location only, as some channels have extra holes that are not required for this model of shed.



Absco Industries

Do not join components together at this location yet, as the screws may obstruct further assembly of the other components.



Join components together by pre-drilling the holes first. Use one component as template to mark where the holes are and drill with a 3mm drill bit.



3mm pop rivet



4mm nut and bolt set.



Assembly Instruction Manual Model: 30292HK 17/03/21 1.2 7



3.00mW x 2.92mD x 2.30mH

Guide on Joining Spliced Channels

The text marked on all parts must be shown on the same side as each other



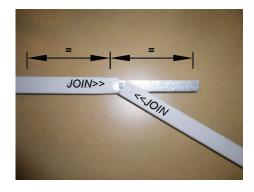
Step 1.
Position the channels and the CSJ joiner so the centre of the CSJ is in line with the end of each channel to be joiner together.



Step 2.
Join the first channel to the CSJ by inserting the centre of the CSJ, on an angle, to the end of the channel where the JOIN>> text is marked.

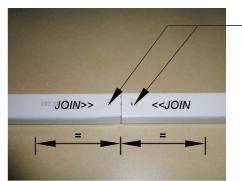


Push down one side of the CSJ until you hear a 'click'.



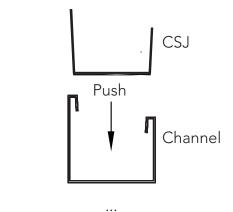
Step 3.

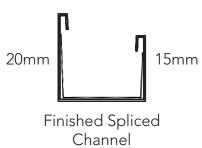
Join the second channel to the CSJ by positioning the <<JOIN of the channel at the centre of the CSJ, on an angle. Push the CSJ into the channel until you hear a 'click'.



Finished Channel.
The joined channels should now look like the picture with the CSJ positioned equally inside of the joined channels.

Drill out holes with 3mm drill bit in CSJ to match the holes in channel. Drilling of screws on the joined channels is being done after sheets are locked on the spliced channels.





1.2

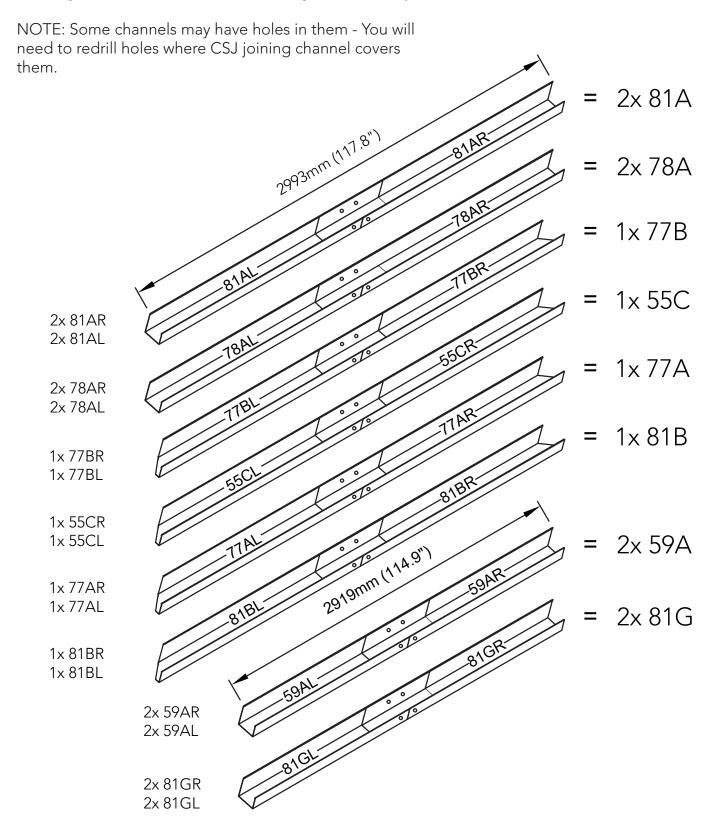


3.00mW x 2.92mD x 2.30mH

PRE-ASSEMBLY OF SPLICED CHANNELS

STEP 1

Join together 20 x channel sections using 10 x channel joiners (Part CSJ)



1.2



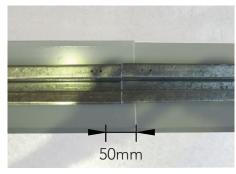
3.00mW x 2.92mD x 2.30mH

Guide on Joining a Spliced Ridge Beam

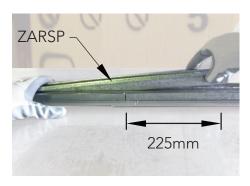
Follow these three steps to assemble a ridge beam.



Step 1.
Place two ridge beams as shown and push them together.
Slide the cap of one under the other.



NOTE. There is a 50mm overlap of the ridge caps when the beams are in position.



Step 2. Use the ZARSP to connect at the centre of the two ridge beams. Be sure it is pushed in fully.

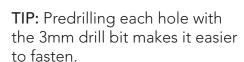


Step 3.
Turn over the ridge beam.
Measure 250mm from the
middle along the centre of one
ridge beam, mark spacings of
50mm. Fasten with a Tek screw
at each marking.

Absco Industries

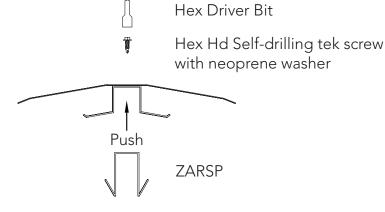


Repeat to the other side of the ridge beam assembly.





Finished Spliced Ridge Beam





Joined Ridge Beams

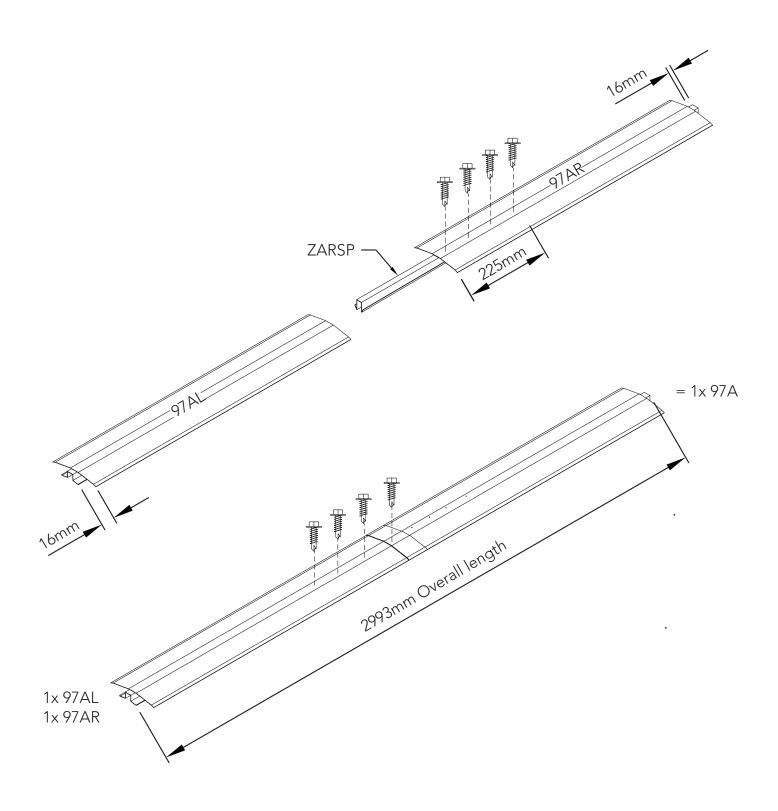
Assembly Instruction Manual Model: 30292HK 17/03/21 1.2 10



3.00mW x 2.92mD x 2.30mH

PRE-ASSEMBLY OF SPLICED RIDGE BEAM

STEP 2

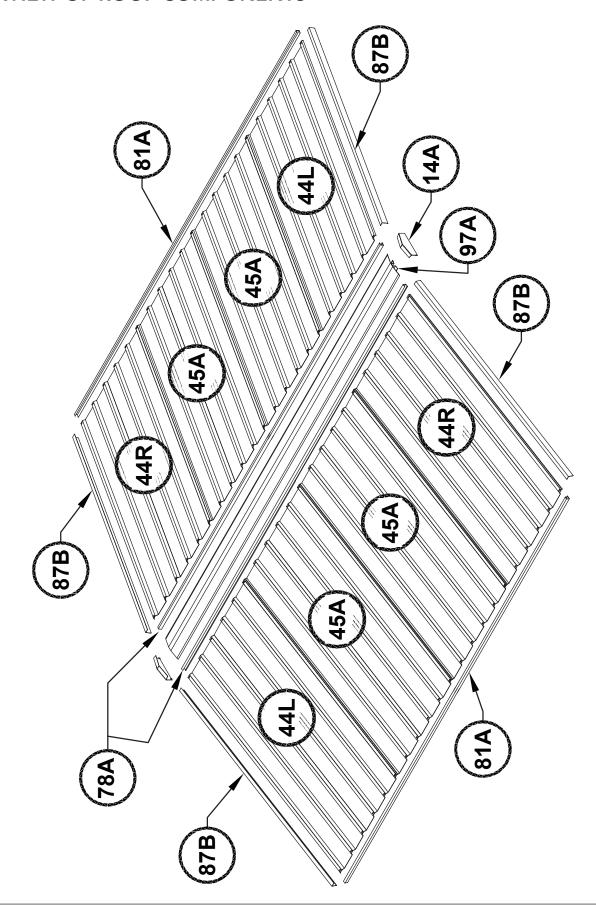


11



3.00mW x 2.92mD x 2.30mH

OVERVIEW OF ROOF COMPONENTS

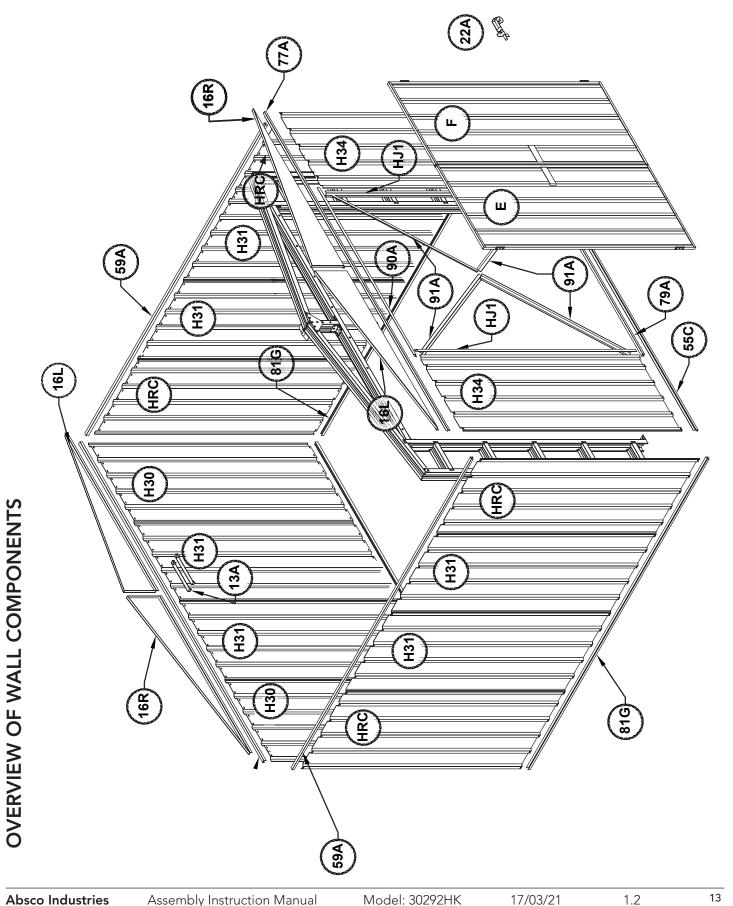


12



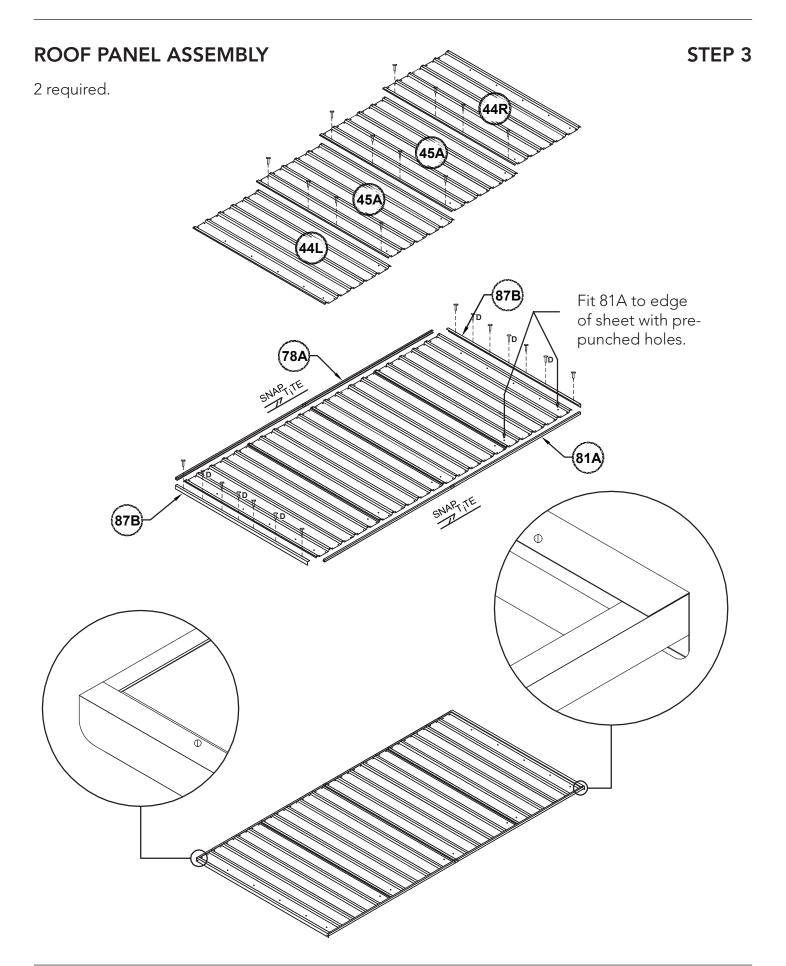
3.00mW x 2.92mD x 2.30mH

OVERVIEW OF WALL COMPONENTS





3.00mW x 2.92mD x 2.30mH



1.2

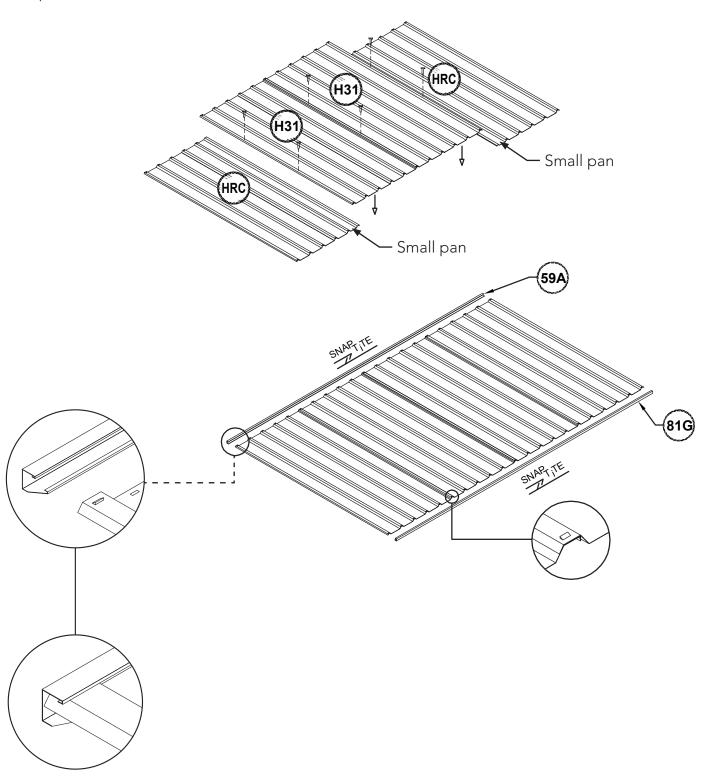


3.00mW x 2.92mD x 2.30mH

SIDE PANEL ASSEMBLY

STEP 4

2 required.

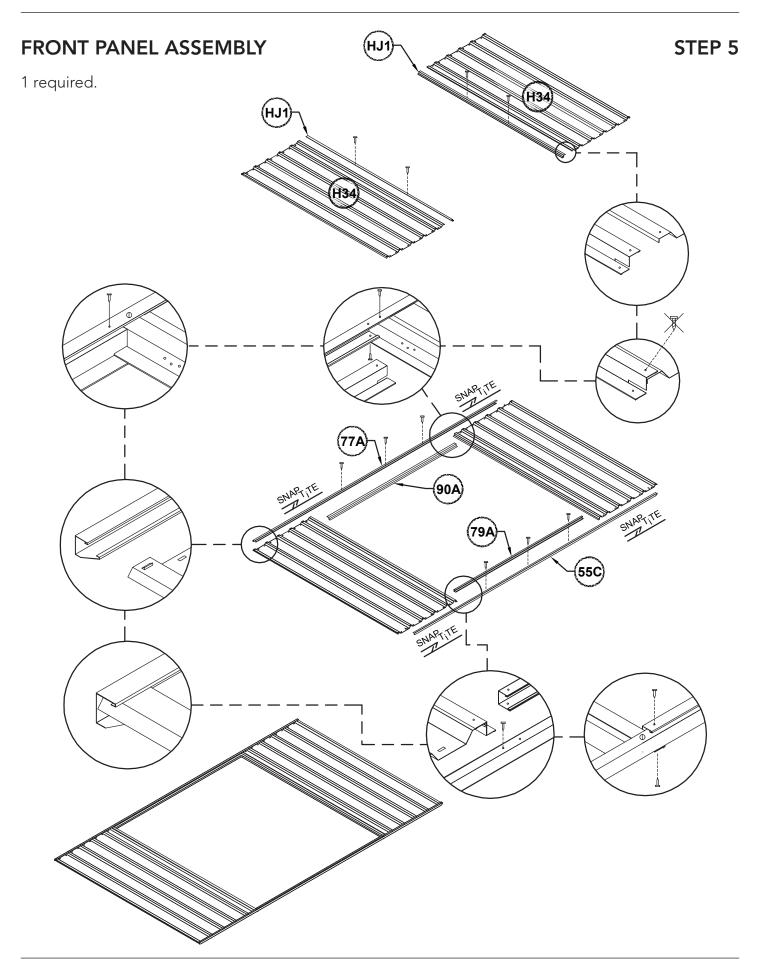


1.2

15



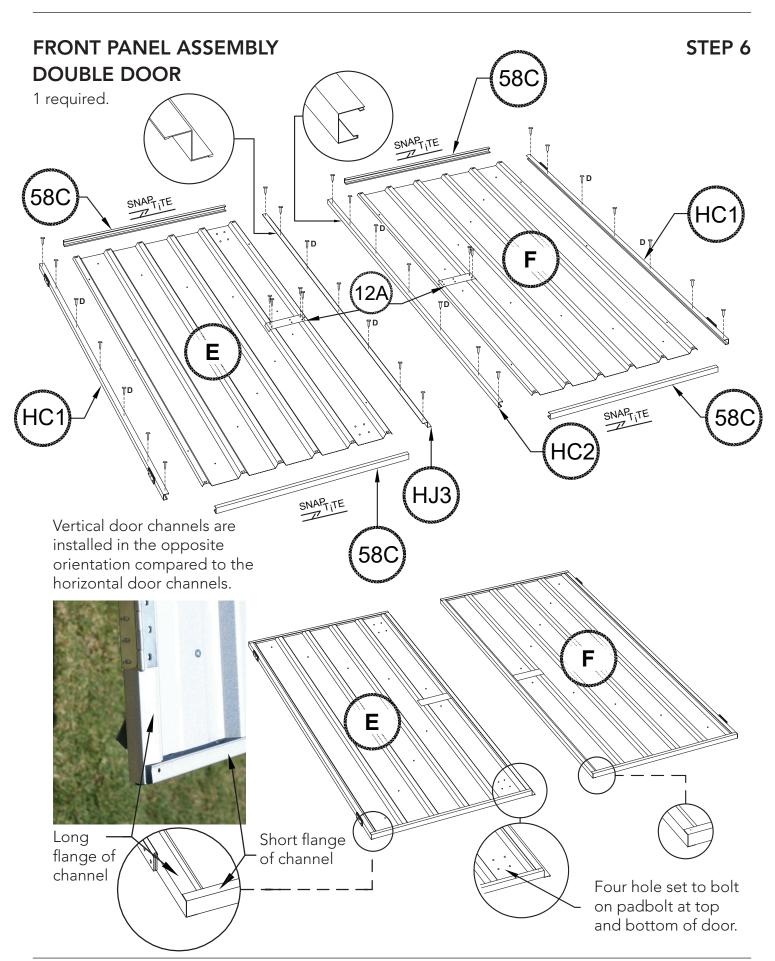
3.00mW x 2.92mD x 2.30mH



1.2



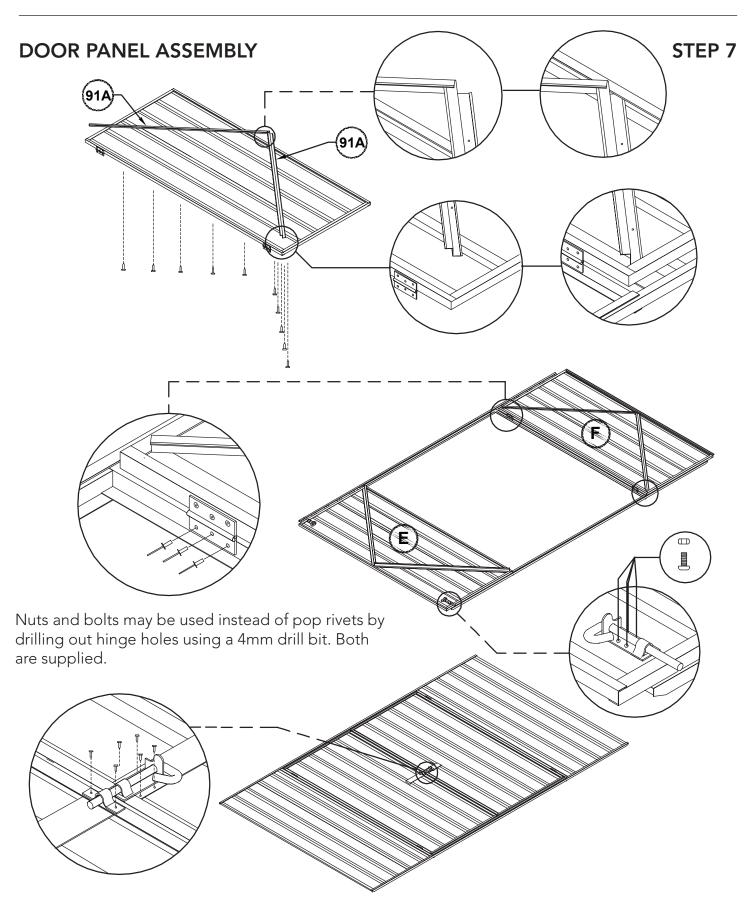
3.00mW x 2.92mD x 2.30mH



1.2

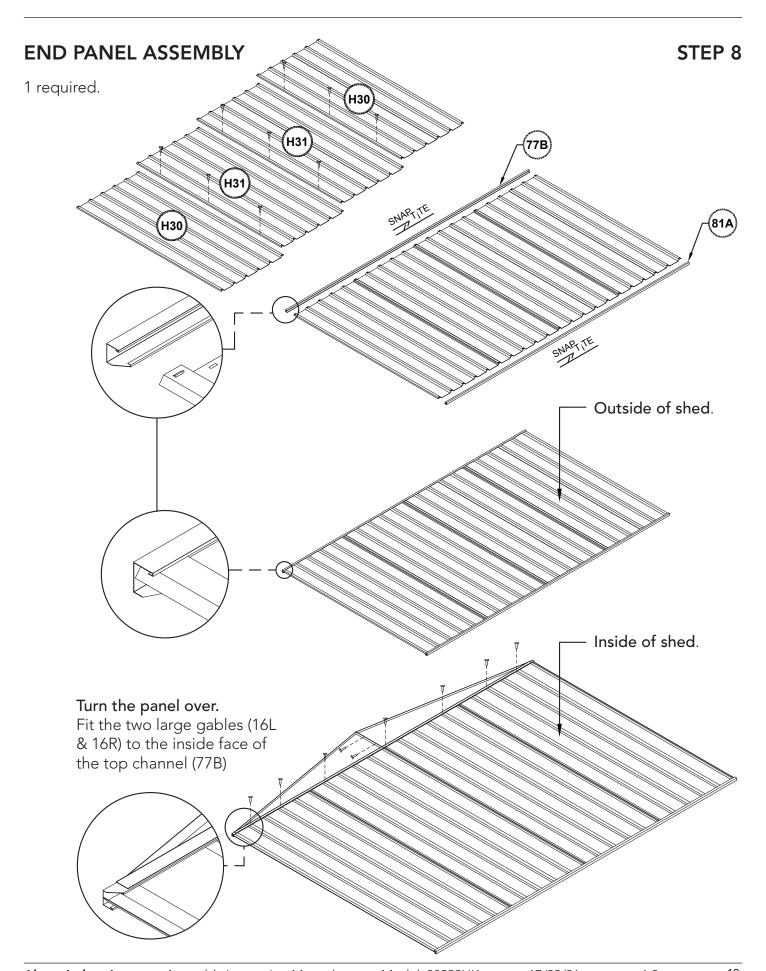


3.00mW x 2.92mD x 2.30mH



The two holes required to connect the padbolt hasp for each door have not been pre-punched, to allow for proper alignment, position each hasp centrally over the padbolt shaft and drill 3mm holes and secure with screws.





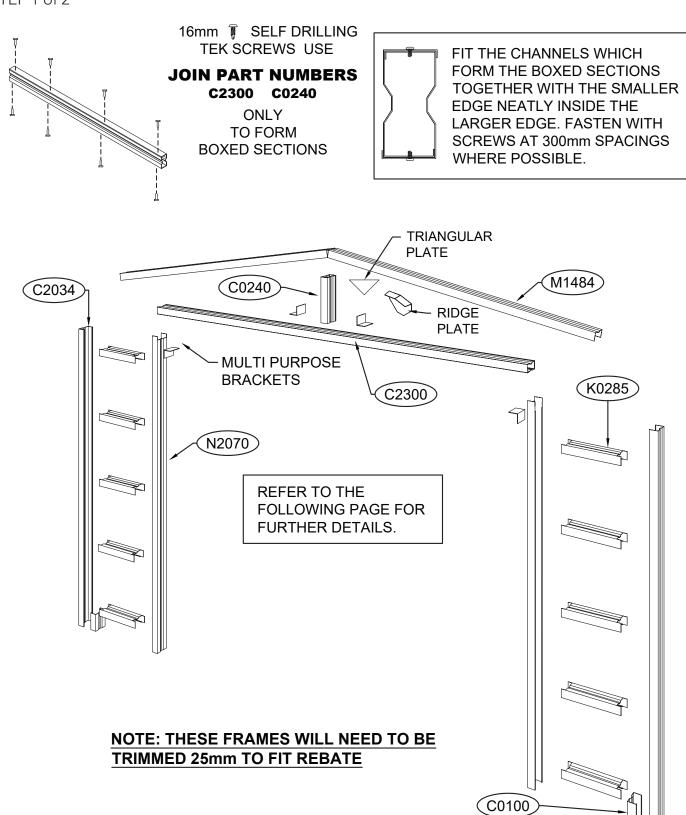


3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY

STEP 9

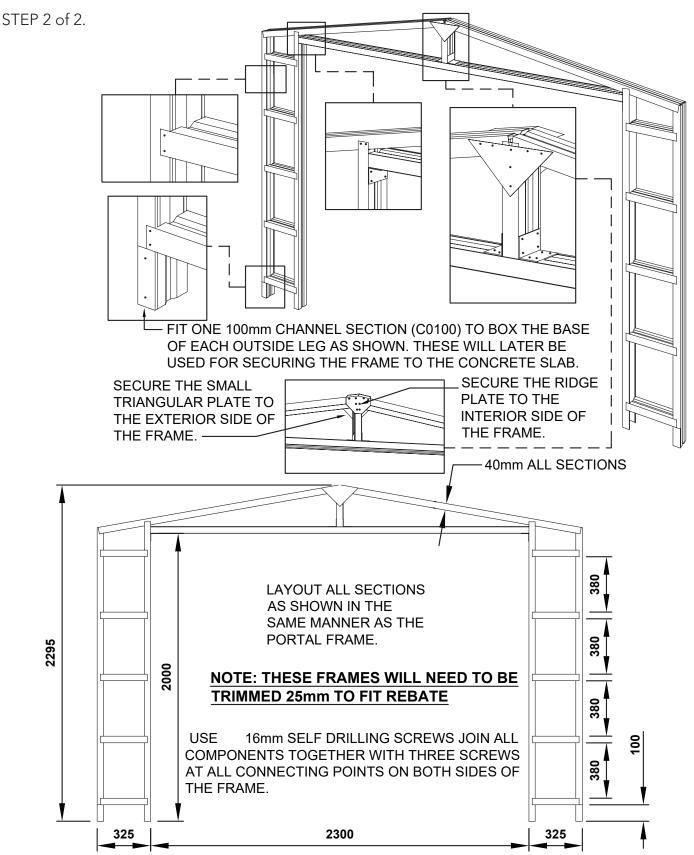
STEP 1 of 2





3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY



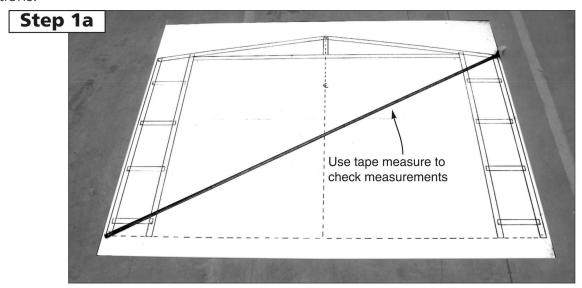
NOTE: IF YOU HAVE AN EDGE REBATE IN YOUR CONCRETE SLAB, YOU WILL HAVE TO CUT AN AMOUNT OFF THE BOTTOM OF THE FRAME LEGS EQUAL TO THE DEPTH OF THE REBATE.

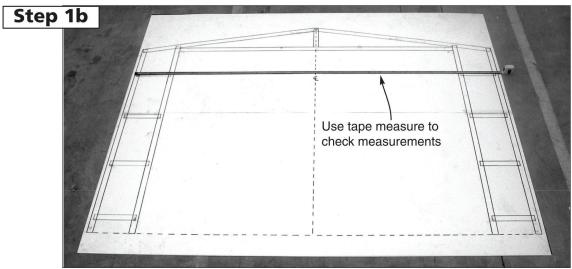


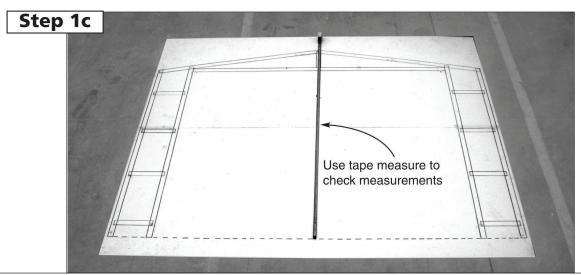
3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

Draw pattern on the concrete in accordance with the dimensions detailed in the assembly instructions.







17/03/21



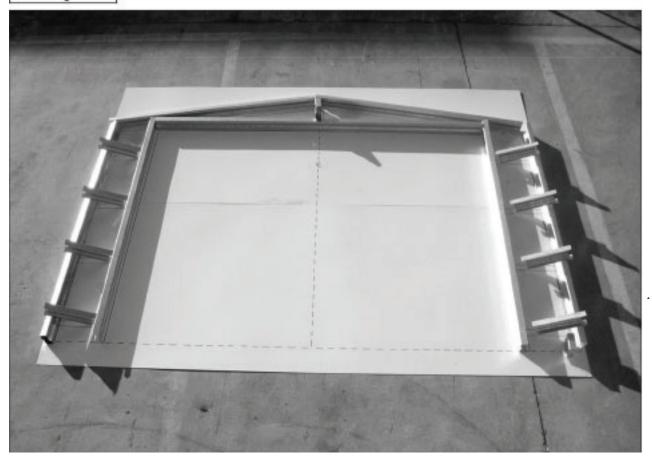
3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

STEP 2.

Understand where components are to be positioned.





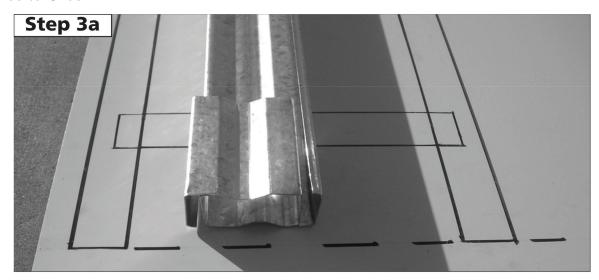
Absco Industries Assembly Instruction Manual Model: 30292HK 17/03/21 1.2 23



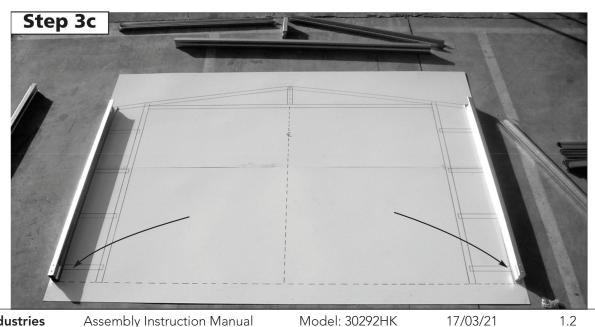
3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

STEP 3. Join C0100 to C2034









3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

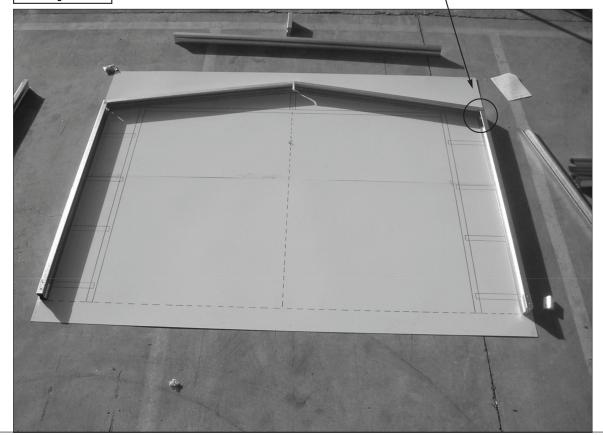
STEP 4. Join C2034 to M1484

Step 4a



Step 4b

Absco Industries





3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

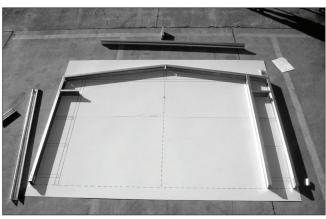
STEP 5.

Join K0285 to C2034 & N2070.

Step 5a



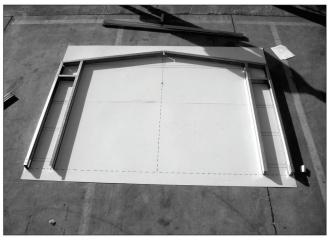
Step 5b



Step 5c



Step 5d



Step 5e



Step 5f





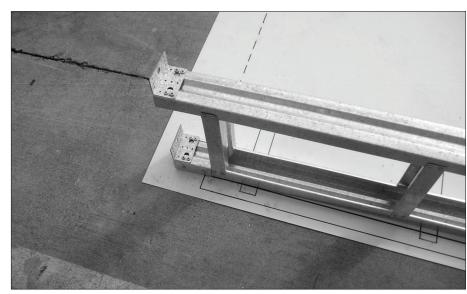
3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

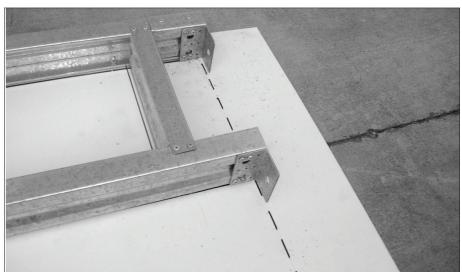
STEP 6.

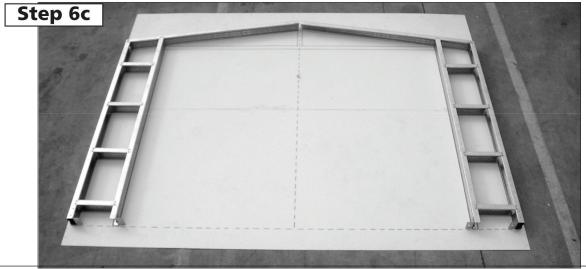
Fit mulitpurpose brackets.

Step 6a



Step 6b





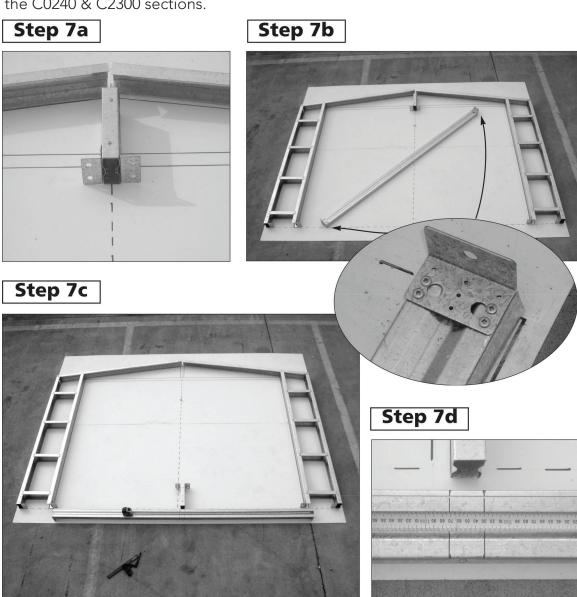


3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

STEP 7.

Assemble the C0240 & C2300 sections.



Step 7e





3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

STEP 8.

Join all sections together.

Step 8a



Step 8b



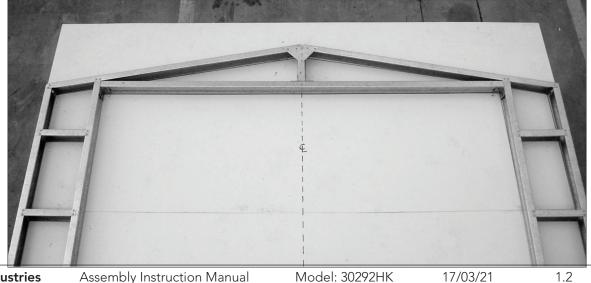
Step 8c



Step 8d



Step 8e





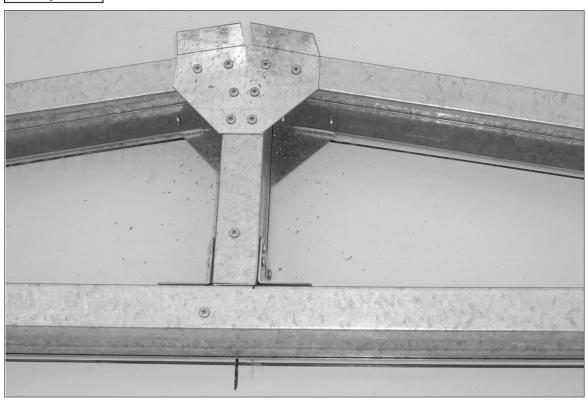
3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

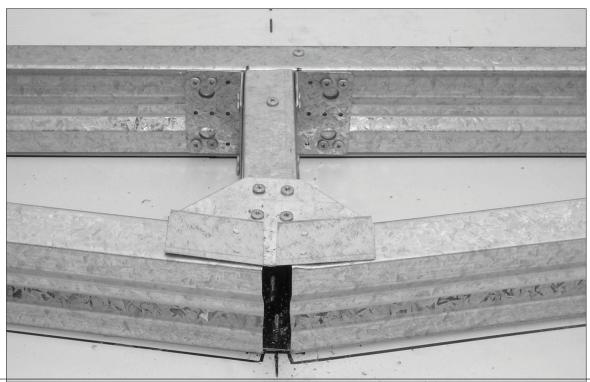
STEP 9.

Turn over frame and repeat steps 4 to 8.

Step 9a



Step 9b



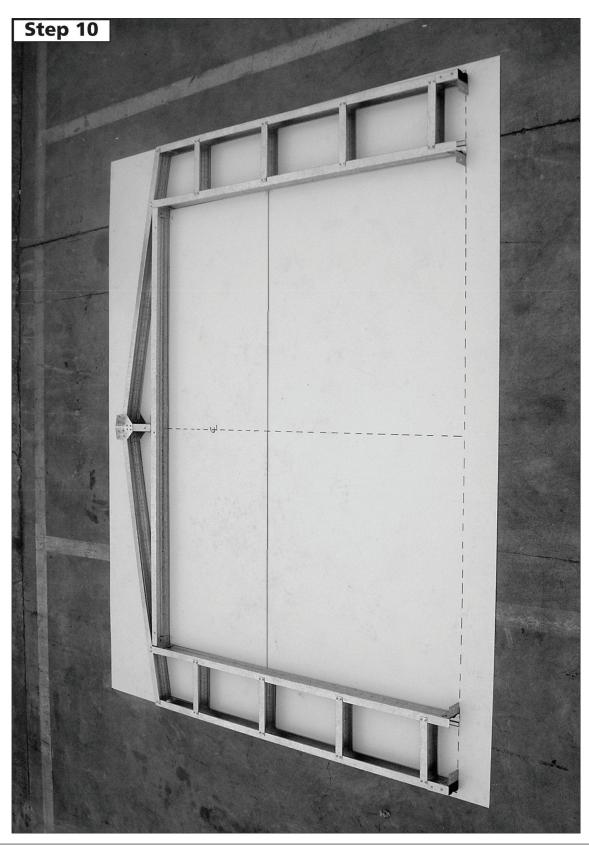


3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME ASSEMBLY SUPPORT PHOTOS

STEP 10.

Fully assembled front frame.

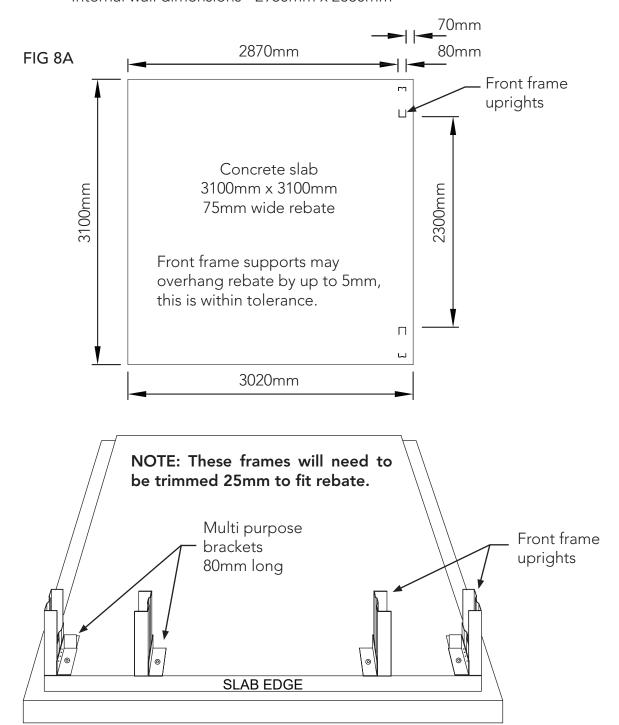




3.00mW x 2.92mD x 2.30mH

HIGH FRONT FRAME DETAILS

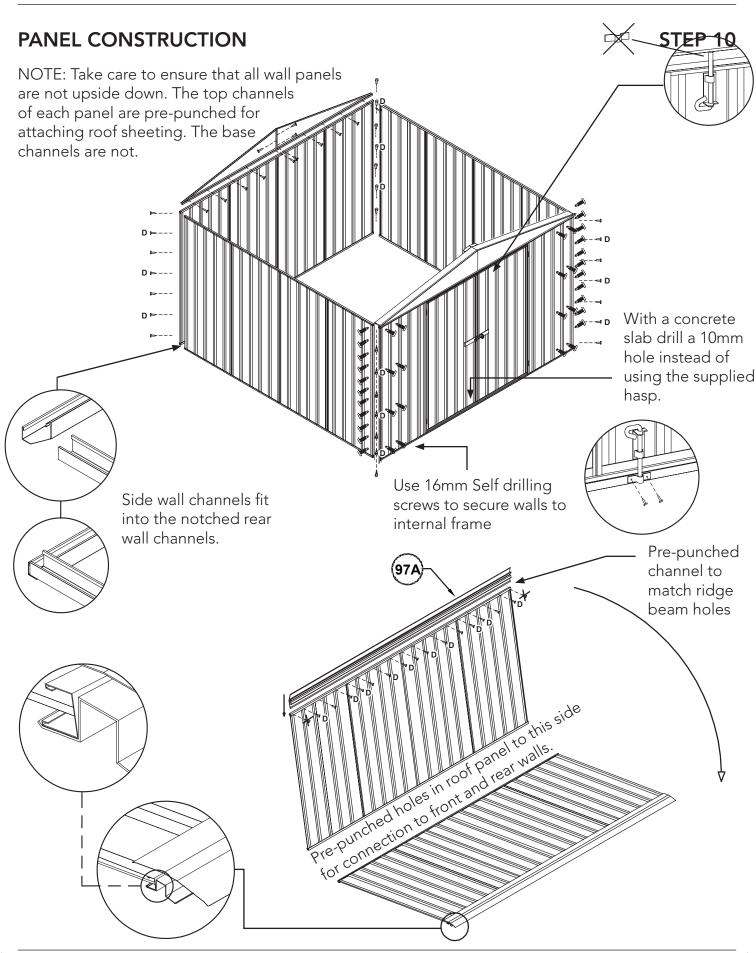
Recommended slab dimensions - 3100mm x 3020mm External wall dimensions - 3000mm x 2920mm Internal wall dimensions - 2960mm x 2880mm



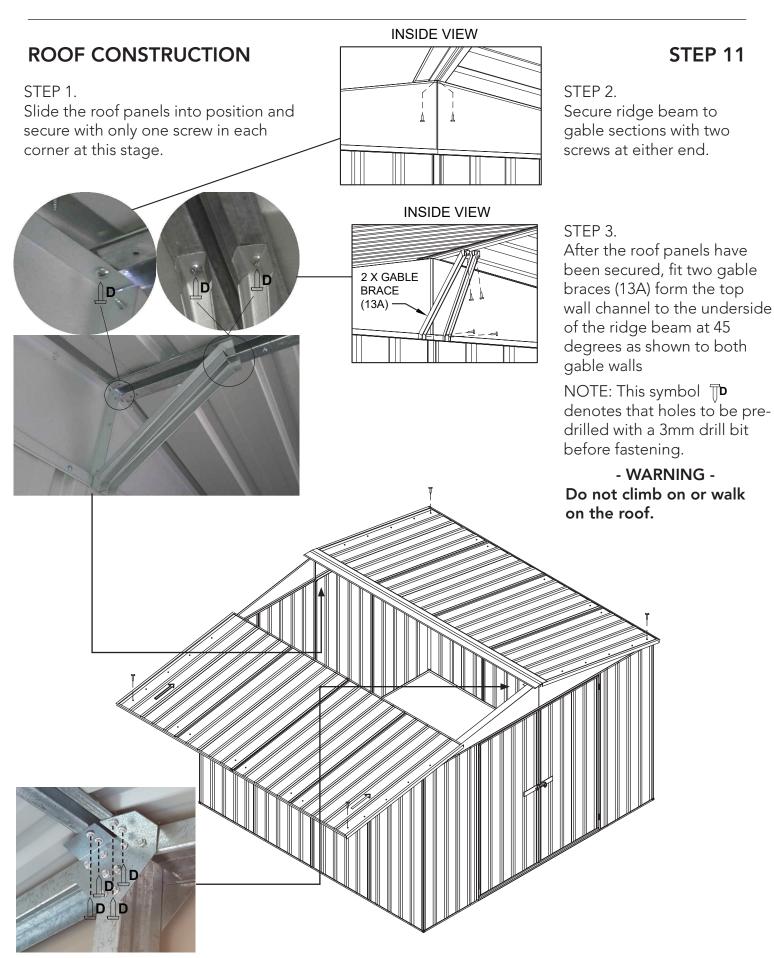
- Secure multipurpose brackets to uprights using self drilling screws
- Move frames into postion, mark and drill holes in slab using 10mm masonry drill bit
- Secure frames to slab with M10 dynabolts.

32

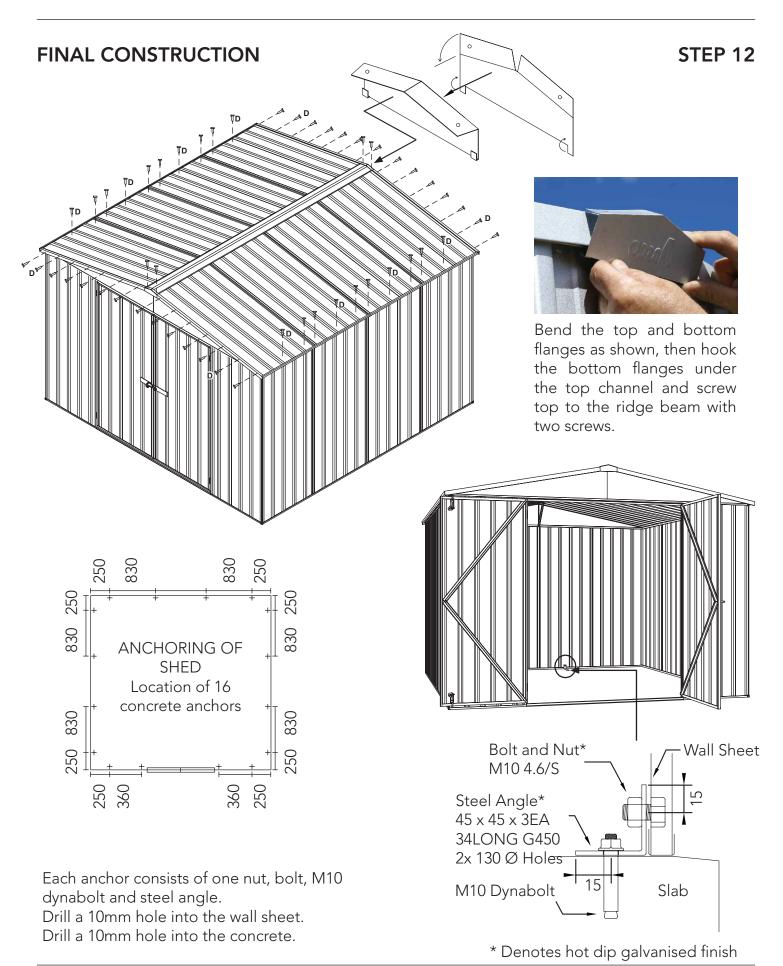














3.00mW x 2.92mD x 2.30mH

Absco Large Gable Roof Shed Notes

General

- 1.G This instruction manual shall be read in conjunction with other consultants drawings, specifications and written instructions provided by Absco and/or their representatives.
- 2.G The drawings provided herein are for installation and structural engineering purposes only. If discrepancies are discovered within the documentation provided, these shall be brought to the attention of Absco and written approvals obtained prior to commencing the affected section of work.
- 3.G If in doubt ask.
- 4.G Until approvals from the local authorities are obtained, commencement of construction from these drawings shall not commence.
- 5.G Unless varied by the project specification, all materials and workmanship shall be undertaken in accordance with the relevant Australian standards and the by-laws and ordinances of the relevant building authorities.
- 6.G All dimensions indicated in these drawings shall be verified on site by the installation contractor. Scaling of drawings shall not be undertaken.
- 7.G Prior to commencing works on site, the contractor shall verify the position of all services in the area to ensure that the construction does not interfere with any of those services.
- 8.G During installation on site the shed structures shall be maintained in a stable condition with no part becoming overstressed or permanently deformed.
- 9.G In circumstances where the shed has been installed in a manner which is inconsistent with the installation manual, structural certification shall be void.
- 10.G The structural components detailed within this installation manual have been designed for the following loads in accordance with AS/NZS1170 based on a Class 10a, Type 2 structure:
- Roof Live Load: 0.25 kPa uniformly distributed or 1.1 kN concentrated as per AS/NZS1170.1

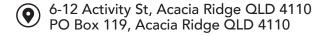
Wind Load: Classification N2, Non-Cyclonic to AS4055 where Vu = 40 m/s, Vs = 26 m/s

Windward wall Cpe = 0.7

Leeward Wall Cp, e = -0.3 to -0.5 as applicable based on shed geometry

Side Wall Cp, e = -0.2 to -0.65 as applicable based on shed geometry

Roof Cp,e = -0.3 to -1.04 depending on wind direction



AU: 1800 029 70 NZ: 0800 466 444

Model: 30292HK



36



3.00mW x 2.92mD x 2.30mH

Absco Large Gable Roof Shed Notes

Steelwork

- 1.S All structural steelwork shall have a corrosion protection system applied consistent with AS/NZS 2312-2002.
- 2.S All structural steelwork detailed within this installation manual shall be minimum Grade 550 for roll formed sections (including roof and wall sheeting and portal frame members) and Grade 250 for angle sections.
- 3.S All multi purpose and anchor brackets for connection onto the supporting reinforced concrete slab (includes 45x45x3EA x 34mm long and 47x47x1.9EA x 80 long) shall be minimum Grade 450.
- 4.S All portal frame knee and apex plates shall be minimum Grade 450
- 5.S All roof, and wall sheeting shall be minimum base metal thickness of 0.3mm
- 6.S All portal frame members shall be minimum base metal thickness of 0.75mm.
- 7.S All snaptite channels and jambs shall be minimum base metal thickness of 0.42mm
- 8.S All top hats shall be minimum base metal thickness of 1.0mm
- 9.S All portal frame knee and apex plates shall be minimum base metal thickness 1.0mm
- 10.S All screw fasteners shall be Phil Pan Head Zinc Plated #8 x 3/4" (STP0820)
- 11.S All bolt fasteners for anchoring shall be M10 minimum grade 4.6/S
- 12.S Installation of screw fasteners shall generally be undertaken in accordance with the relevant provisions of AS1562.

Absco Industries Assembly Instruction Manual Model: 30292HK 17/03/21 1.2 37

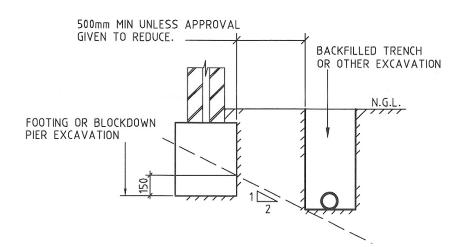


3.00mW x 2.92mD x 2.30mH

Absco Large Gable Roof Shed Notes

Supporting Slab and Foundations

- 1.F The supporting slab foundation for the garden shed shall be of a minimum size indicated on the installation manual. The top surface of the formed slab shall be level and free of any irregularities which would inhibit the installation of the shed.
- 2.F The structural engineering design for the supporting slab foundation shall be undertaken by a suitably qualified structural engineer. The design shall consider all relevant provisions of AS3600 and AS2870.
- 3.F Between adjacent footings or excavations, the contractor installing the slab foundation shall not exceed a rise of 1 in a run of 2 in line of slope.
- 4.F Unless approved in writing by the slab foundation engineer, the limits of excavations near existing footings shall be in accordance with that indicated below.



The contactor shall undertake investigatory localised excavations near existing footings to ascertain their depth prior to excavating adjacent to them. It is noted that excavating to a depth below that indicated above shall not be undertaken without the written approval from the engineer.

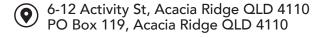
Absco Industries Assembly Instruction Manual Model: 30292HK 17/03/21 1.2 38



3.00mW x 2.92mD x 2.30mH

Absco Sheds Storage Guidelines

- Absco Sheds are designed to be weatherproof for normal weather conditions. In the event of extreme
 weather conditions such as heavy rain, combined with high wind gusts, the ridge capping, sheeting joins,
 screw fixings etc., may exhibit minor deformations which may allow some water entry. These areas should be
 checked regularly to ensure that maximum strength and protection is maintained.
- Other weather conditions such as extreme heat and extreme cold, moist or dry air can influence the effects of concrete floor moisture and/or condensation on the underside of the roof sheets.
- Absco Sheds and storage units are primarily used for storage of garden equipment such as lawnmowers, wheelbarrows, garden tools etc. Storage items that might be adversely affected by any of the above conditions may require additional protection such as being sealed or covered by plastic sheets and/or stacked above the concrete floor on timber slats.
- Waterproof sealants may be used to offer further protection where required around joins and screw fixings, as can rubber door seals and other products which are available from most hardware outlets.
- Placement of waterproof sealants (silicone) between the base of the shed and concrete slab is not recommended, as this process can have a reverse effect, preventing excess water from escaping, resulting with water accumulating and being trapped inside the shed.
- Absco accepts no responsibility for water entry, floor moisture, condensation or the condition of the Contents inside your Absco steel building arising from any of the pre-mentioned weather conditions.



Absco Industries

AU: 1800 029 70 NZ: 0800 466 444



17/03/21

39

Lifetime Warranty Statement



This warranty against defects is given by:

Absco Industries (ABN: 77 869 708 678) Address: PO Box 119 Acacia Ridge QLD 4110

Ph: 1800 029 701 Fax: 07 3344 1191

Email: admin@absco.com.au

Date of issue: 19 December 2018

Details of Manufacturer's Warranty

This product comes with a Lifetime structural warranty from the date of purchase. This warranty also applies where there are missing or damaged parts identified in the parts list referred to in the instruction kit within the product packaging.

Please ensure that you keep this warranty form in a safe place along with your proof of purchase. You can register your warranty online **http://abscosheds.com.au/warranty-details/** or complete the form on the back of this document and mail it back to Absco, along with a copy of your proof of purchase.

The benefits of this warranty are in addition to your rights under the Australian Consumer Law (ACL) and in particular, the guarantees implied under the ACL and any other rights and remedies of the consumer under a similar law in relation to the goods and services to which this warranty relates.

Process of claiming warranty:

To make a claim under the warranty within the warranty period, you will need to contact the manufacturer directly by phone or email:

Contact Number: 1800 029 701

Contact Email: admin@absco.com.au

You will be required to produce proof of purchase (this is at discretion of the manufacturer) at the time of the claim.

The manufacturer bears the cost of replacing the products or spare parts or repairing the products and reasonable direct expenses of claiming under this warranty:

Where parts are replaced, the manufacturer will bear the cost of sending the spare part and will endeavour to deliver it to the customer's nearest reseller within 20 working days for the customer to pick up. At such time the customer may be required to return the alleged faulty parts.

Where assessment is required in case of replacing or repairing the product, the manufacturer will appoint an assessor within 10 working days to identify the alleged defect. The manufacturer will bear the repair costs by appointing a local tradesman. The manufacturer may choose to replace the product if the repair or the cost of repair is not feasible. The replacement product will be available for collection from the nearest reseller within 20 working days. The customer will bear the cost of assembly for the replacement product.

IMPORTANT

1. Manufacturer's Disclosure

This warranty against defects shall not apply in the following situations:

- A)Where the product is not assembled in accordance with the instructions provided in the product kit;
- B)Where the product is used to store corrosive materials such as fertilizer, chlorine etc;
- C)The warranty does NOT cover damage caused by storms, wind, rain, snow or poor foundations;
- D)This warranty does not apply to surface deterioration of panels caused by 'Swarf' (Tiny particles of steel debris left from cutting, grinding or drilling operations) that has not been removed after building construction.

2. Notes

This product is weatherproof to a certain level; however driving windy rain may cause the product to leak. Condensation may also occur in some weather conditions such as extreme heat or cold. The product should only be used for storing items such as gardening equipment and should not be used for articles that may be prone to damage if they come into contact with moisture.

3. Major Defects

If the manufacturer is satisfied that the defect is a major defect, the purchase price may be refunded in lieu of providing a replacement product or repairing the product.

This warranty is provided in addition to other rights and remedies you have under law: Our goods come with guarantees which cannot be excluded under the Australian Consumer Law. You are entitled to replacement or refund for a major failure and to compensation for other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

If you do not wish to register your warranty online, complete the below form and email, fax or post this form back to Absco, along with a copy of your proof of purchase.

NAME:		
STREET ADDRESS:	POSTAL / ZIP CODE:	
STATE / CITY / PROVINCE / REGION:		
COUNTRY:		
SHED TYPE/CODE:		
ORDER NO:		
DATE OF PURCHASE:		
EMAIL ADDRESS:		
DATE REGISTERED:		